MOP0307006C2

Service Manual

Microwave Oven

INVERTER

NN-A813AB / NN-A873SB / NN-A883WB

32 Litre

EPG Europe

SPECIFICATIONS

Specification

Power Source	230VAC Single Phase 50Hz
Power Requirements	Micro : 1270W Grill: 1560W Convection: 1500W Combination: 2980W
Output (IEC705-88)	Micro : 1000W Grill: 1400W Convection: 1200W
Microwave Frequency	2450Mz
Timer	99 Minutes 99 Seconds
Oven Cavity Size	32L
Outside Dimensions	530mm (W) x 508mm (D) x 344mm(H)
Inside Dimensions	350mm (W) x 360mm (D) x 250mm(H)
Weight	31.5Kg
	Specifications subject to change without notice

© 1995 Matsushita Electric Industrial Co., Ltd. All rights reserved.
Unauthorized copying and distribution is a violation of law.

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product.
Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

Panasonic®

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by ⚠ in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

1. Inverter Warning

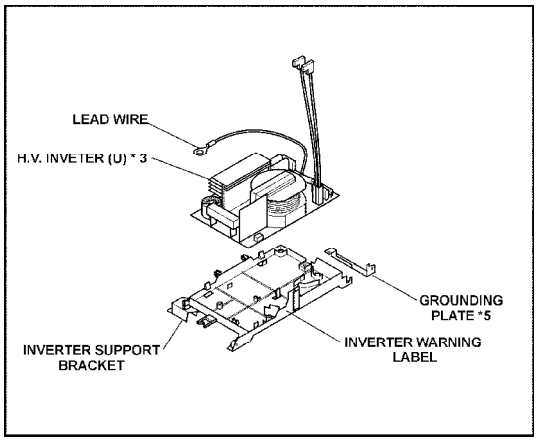
The inverter board looks like a regular PCB, however, this PCB drives the magnetron tube using very high voltages and current.
It has

1. **Very high voltage and high current**
2. **An Aluminium heat sink that becomes very hot**
3. **The capacitors on the inverter circuit will contain a high voltage charge even when the oven is not operating.**

Do not

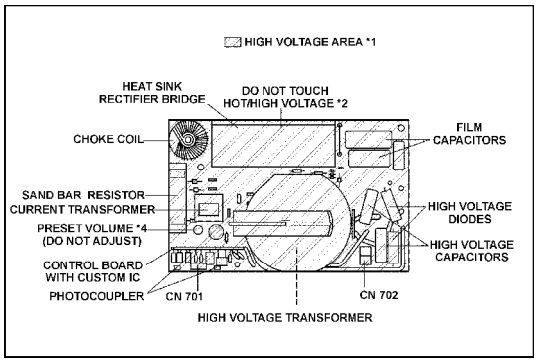
1. **Do not touch the circuitry as it contains very high voltages. When replacing the board please take extreme care to avoid possible electric shock. High voltages may remain in the circuit.**
2. **Do not touch the aluminium heat sink as it will become very hot. It also contains high voltages.**
3. **Do not attempt to repair the inverter PCB as this can be very dangerous. Replace the high voltage inverter circuit as a complete unit. Return the old unit fully repacked in the original shipping box and completed paper work.**
4. **Do not adjust or tamper with the preset volume on the inverter board. It is very dangerous to adjust this preset without proper test equipment.**
5. **Do not test the oven while the inverter grounding strip or screws are loose. It is very dangerous to operate the inverter circuit board without a proper ground connection.**

Figure 1



Inverter Gounding

Figure 2

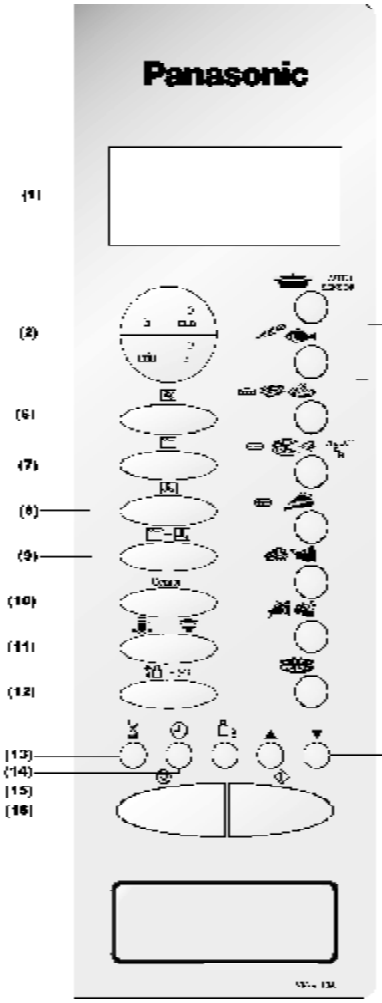


Inverter PCB layout

2. Feature Chart

Function	A813ABEPG
Microwave	6
Grill	3
Convection	17
Combination	YES
Sensor reheat	2
Sensor cook	2
Sensor combination	4
Weight defrost	3
Weight combination	8
Weight reheat	-
Weight cook	-
Stage cooking	3
Delay/Stand	YES
More/Less	YES
Kg-> lb/oz	YES
Clock	12H
Word prompt	English
Step by Step	LED

3. Control Panel



(1) **Display Window**

(2) **Time Pad**

(3) **Auto Sensor Microwave Programs**

(4) **Auto Sensor Combination Program Pad**

(5) **Auto Weight Combination Program Pad**

(6) **Microwave Power Pad**

(7) **Grill Power Pad**

(8) **Convection Pad**

(9) **Grill Convection Pad**

(10) **Combination Pad**

(11) **Cup / Bowl Reheat**

(12) **Auto Defrost Pad**

(13) **Delay Stand Pad**

(14) **Clock Pad**

(15) **Weight Selection Control Pad**

(16) **Minus Weight Pad**

(17) **Plus Weight Pad**

(18) **Stop / Cancel Pad:**

Before cooking, press to clear your instructions. During cooking, press once to temporarily stop the cooking program. A second press cancels all your instructions and the clock will appear in the display.

(19) **Start Pad:**

Press to start operating the oven. If during cooking the door is opened or the Stop/Cancel pad is pressed, the door is then closed and the Start pad is pressed again to continue cooking.

4. Operation And Digital Programmer Circuit Test Procdure

4.1 Setting the Clock

	OPERATION	SCROLL DISPLAY
1.	Plug the power supply cord into the wall outlet	*WELCOME TO PANASONIC REFER TO OPERATING INSTRUCTIONS BEFORE USE*
2.	Press the clock pad	*SET TIME*
3.	Enter the time of day	*1:25* *__ PRESS CLOCK*
4.	Press the clock pad	*1 : 25*

4.2 Microwave Cooking

	OPERATION	SCROLL DISPLAY
1.	Place a water load in the oven	■
2.	Press Micro power once to set high power	*HIGH* *__ SET TIME*
3.	Set time at 10 sec. by pressing 10 sec. once	*HIGH* *10* *sec* *__ PRESS START*
4.	Press Micro power pad 3 times to set medium power	*MEDIUM* *__ SET TIME*
5.	Set pad for 1 minute by pressing 1 min. pad once	*1 00* *min sec* *__ PRESS START* *MEDIUM*
6.	Press the start pad	*10* *sec*
7.	When the first stage cooking has elapsed oven automatically switches to second stage	*1 00* *min sec*
8.	When second stage cooking has elapsed oven bleeps 5 times and shuts off	*OPEN DOOR*

4.3 Auto Weight Defrost

	OPERATION	SCROLL DISPLAY
1.	Select the desired program	*1 BREAD* *__ SET WEIGHT* *" "*
2.	Press g or lb and oz	*Lb Oz* *1 BREAD* *__ SET WEIGHT* *" "*
3.	Enter the weight by pressing the Up & Down pads	*1 Lb 10 Oz* *PRESS START* *" "*
4.	Select the desired program	***4 54*** *min " sec*

4.4 Delay Stand

	OPERATION	SCROLL DISPLAY
1.	Set power level and time	■
2.	Press Stand	*STAND* *SET TIME*
3.	Set standing time	*H1 00* *PRESS START*
4.	Press Start	*10 00* *min sec* *10 00* *min sec*

4.5 Delay Start

	OPERATION	SCROLL DISPLAY
1.	Press Delay	*DELAY START* *SET TIME*
2.	Set delay time	*1H 00* *CHOOSE COOKING MODE*
3.	Set power level and time	■
4.	Press start pad	*1H 00*

4.6 Grill Operation

	OPERATION	SCROLL DISPLAY
1.	Select grill power press once for grill 1	*GRILL 1* *PRESS START TO PREHEAT OR SET TIME*
2.	Set cooking time	*1 00* *min sec*
3.	Press start	*1 00* *min sec*

4.7 Convection Operation

	OPERATION	SCROLL DISPLAY
1.	Press convection pad to select oven temperature	*150°C* *PRESS START TO PREHEAT OR SET TIME*
2.	Press start to preheat	*P*
3.	Press time pades to enter cooking time	*1H 00* *PRESS START* *150°C*
4.	Press start pad	*1H 00*

4.8 Turbo Bake Operation

	OPERATION	*SCROLL DISPLAY*
1.	Press turbo bake pad to select oven temperature	*150 C* *GRILL 2* *PRESS START*
2.	Press grill pad to select power	*GRILL 3* *PRESS START TO PREHEAT OR SET TIME* *150 C*
3.	Press start to preheat	*P*
4.	Pres time pads to enter cooking time	*H 10* *PRESS START* *150 C* *GRILL 3*
5.	Press start	*10 00* *min sec*

4.9 Combination Cooking (Convection and Microwave)

	OPERATION	SCROLL DISPLAY
1.	Press combination pad	*COMBINATION CHOOSE FIRST COOKING MODE*
2.	Press convection pad to select oven temperature	*150 C* *SELECT MICROPOWER COMBINATION*
3.	Select micro power	*MEDIUM* *SET TIME* *COMBINATION* *150 C*
4.	Press start if preheating	*P 59* *sec*
5.	Set cooking time	*H 10* *PRESS START* *COMBINATION* *150 C* *MEDIUM*
6.	Press start pad	*10 00* *min sec*

4.10 Combination Cooking (Grill and Microwave)

	OPERATION	SCROLL DISPLAY
1.	Press combination pad	*COMBINATION CHOOSE FIRST COOKING MODE*
2.	Press grill pad to select oven temperature	*GRILL 1* *SELECT MICROPOWER COMBINATION*
3.	Select micro power	*MEDIUM* *PRESS START TO REHEAT OR SET TIME COMBINATION* *GRILL 1*
4.	Press start if preheating	*P*
5.	Set cooking time	*H 10* *PRESS START* *COMBINATION* *GRILL 1* *MEDIUM*
6.	Press start pad	*10 00* *min sec*

4.11 Combination Cooking (Turbo Bake and Microwave)

	OPERATION	SCROLL DISPLAY
1.	Press combination pad	*COMBINATION CHOOSE* *FIRST COOKING MODE*
2.	Press Turbo Bake pad to select oven temperature	*150 C* *GRILL 2* *SELECT MICROPOWER* *COMBINATION*
3.	Select micro power	*MEDIUM* *SET TIME* *COMBINATION* *150 C* *GRILL 2*
4.	Press start if preheating	*P*
5.	Set cooking time	*H 10* *PRESS START* *COMBINATION* *150 C* *GRILL 2* *MEDIUM*
6.	Press start pad	*10 00* *min sec*

4.12 Auto Weight Cook Programs NN-A850WB, NN-A850CB

	OPERATION	SCROLL DISPLAY
1.	Select the desired auto weight cook program	*1 REHEAT CHILLED MEAL* *FIRST COOKING MODE* *SET WEIGHT*
2.	Press to select grams or pounds and ounces	*LB OZ* *1 REHEAT CHILLED MEAL*
3.	Enter the weight by pressing the up and down pads	*1 LB 2 OZ* *PRESS START*
4.	Press start	*5 57* *min sec*

4.13 Auto Weight Cook Program NN-A880WB

	OPERATION	SCROLL DISPLAY
1.	Select the desired auto weight cook program	*1 REHEAT CHILLED MEAL* *FIRST COOKING MODE* *SET WEIGHT*
2.	Press to select grams or pounds and ounces	*LB OZ* *1 REHEAT CHILLED MEAL*
3.	Enter the weight by pressing the up and down pads	*1 LB 2 OZ* *PRESS START*
4.	Press start	*5 57* *min sec*

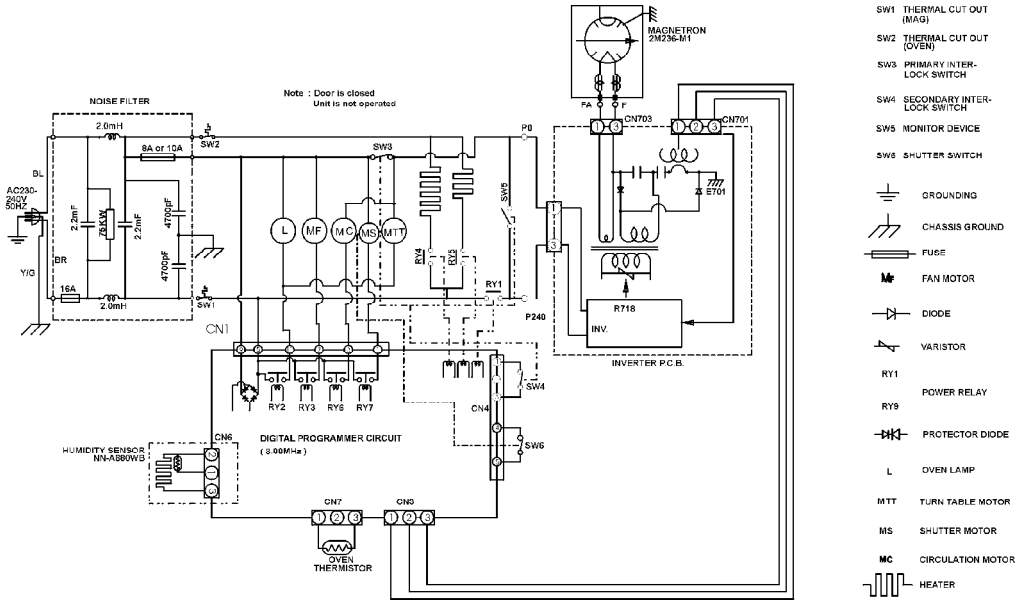
4.14 Auto Sensor and Sensor Combi Programs for NN-A880WB

	OPERATION	SCROLL DISPLAY
1.	Select the desired sensor program	4. FRESH FISH *PRESS START*
2.	Press start	4. FRESH FISH

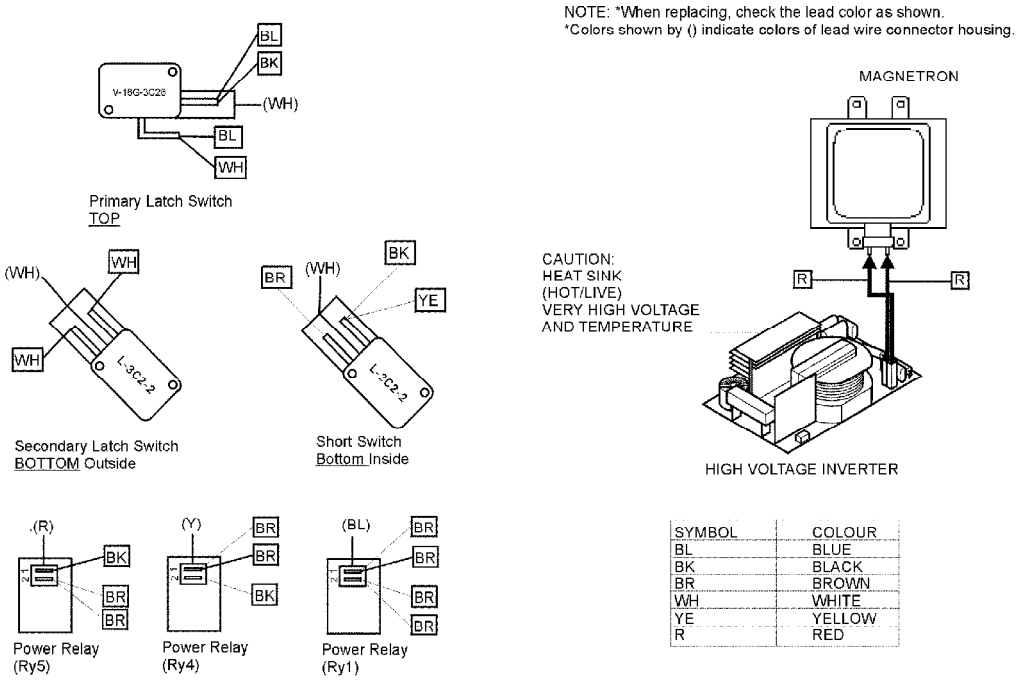
Note: If you select an auto sensor program directly after plugging the oven in an initial warm up period will automatically count down in the display window, after which the sensor program can be operated

Note : The sensor programs cannot be used when the oven is hot. If a second sensor program is selected "HOT" will appear in the displlay.

5. Schematic Diagram



6. Wiring Diagram



SYMBOL	COLOUR
BL	BLUE
BK	BLACK
BR	BROWN
WH	WHITE
YE	YELLOW
R	RED

7. Description of Operation

7.1. Variable cooking power control

The HIGH VOLTAGE INVERTER POWER SUPPLY controls the output power by a signal from the Digital Programmer Circuit (DPC). The Power Relay (RY1) turns on to supply power to the inverter circuit. The level of output power is controlled by the drive signal level from the inverter circuit as indicated in the table below.

/ NOTE 1: The ON/OFF time ratio does not correspond with the percentage of microwave power since approximately 2 seconds are required for heating the magnetron filament.

NOTE 2: If microwave cooking is over 8 minutes on HIGH power, the fan motor rotates for 1

minute after cooking to cool the oven and its electrical components. /

Duty Cycles for Microwave Cooking

	OUTPUT (watts)	DUTY ON/OFF (seconds)	
		ON time	OFF time
HIGH	1000	22	0
DEFROST	270	16	6
MEDIUM	600	22	0
LOW	440	22	0
SIMMER	250	15	7
WARM	100	8	14

7.2. Grill Cooking

The Digital Programmer Circuit controls the grill powerby operating the power relay RY4 in the sequence displayed in the table below:
/

Duty Cycles for Grill Cooking

	DUTY ON/OFF (seconds)	
	ON time	OFF time
Grill 1	66	0
Grill 2	54	12
Grill 3	42	24

7.3. Auto Weight Defrost and Auto Weight Cook

When an auto control feature is selected and the start pad pressed:

1. **The Digital Programmer Circuit determines the power level and the cooking time and indicates the operating state in the display. The table below shows the corresponding cooking times for each category and its respective weight.**
2. **When the cooking time in the display window has elapsed, the oven turns off automatically via the control signal from the Digital Programmer Circuit.**

Note: **After auto cooking, if the oven temperature is over the predetermined temperature then the fan motor will then rotate to cool the oven and its components.**

Auto Weight Defrost

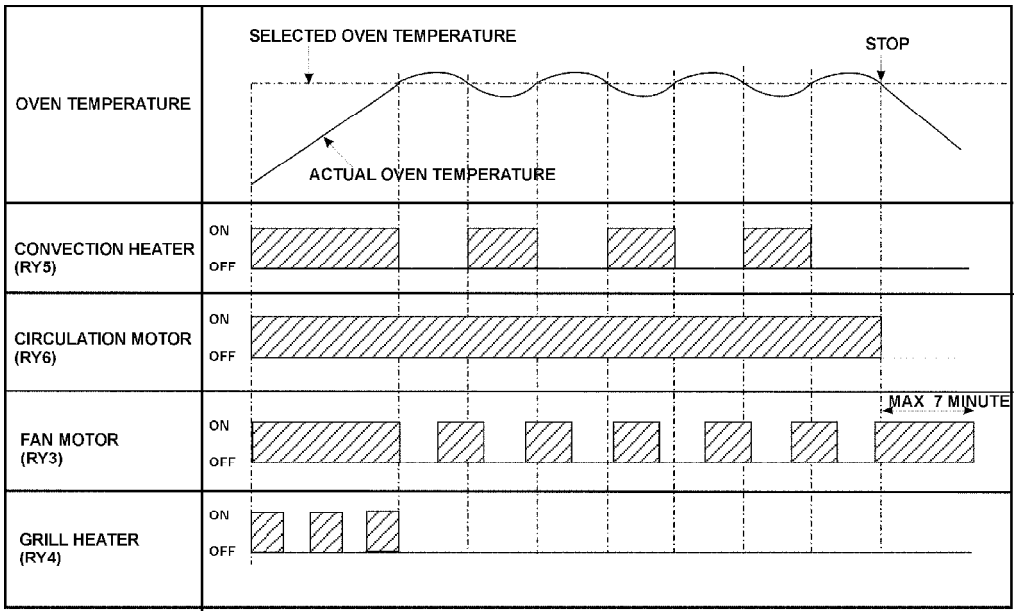
CATEGORY	1st TOUCH WEIGHT (grams)	COOKING TIME
Bread & Rolls	100	4m 18s
Meat Items	200	3m 40s
Meat Joints	400	6m 20s

Auto Weight Cook

CATEGORY	1st TOUCH WEIGHT (Grams)	COOKING TIME
Chilled Pizza	400	08m 20s
Frozen Pizza	400	08m 40s
Chilled Quiche	400	12m 40s
Frozen Quiche	400	12m 40s
Chicken Pieces	500	14m 40s
Chicken Whole	1300	23m 55s
Pork / Veal	1200	35m 00s
Beef	900	26m 00s
Lamb	1200	30m 05s
Tarte	6 - 8 (pieces)	29m 00s

7.4. Convection Cooking

1. **The Digital Programmer Circuit operates the power relays RY3, RY5 and RY6 in the sequence illustrated below.**
2. **When the oven reaches a predetermined temperature the digital programmer circuit stops supplying power to the relay RY5, resulting in the convection heater turning off.**
3. **When the temperature drops below the predetermined temperature, the digital programmer circuit supplies power to the relay RY5 resulting in the convection heater turning on.**
   Note: After the convection process, if the oven temperature is higher than the predetermined temperature, the fan motor rotates to cool the electronic components and th oven.



Convection Cooking Duty Cycles

7.5. Combination Cooking

Combination Cooking is achieved by operating the Microwave and Heater modes together during one cooking cycle. There are three possible combination modes:

1. Convection and Microwave

2. Grill and Microwave

3. Convection, Grill and Microwave

The Digital Programmer Circuit operates the power relays as shown in the figures below. / / When the oven temperature reaches the predetermined temperature, the Digtal Progammer Circuit stops supplying power to the relay RY5 resulting in the convection heater turning off. During this time, the Digital Programmer Circuit continues to operate relay (RY1) so that microwave activity continues at the duty cycle selected. The Inverter control signal level is also maintained. The microwave activity continues to cycle until the entire cooking program is completed. / / When the oven temperature drops below the selected temperature, the Digital Programmer Circuit operates power relay RY5, switching on the heater elements. / / In the case of grill combination, the sequence applies with the Digital Programmer Circuit switching power relay RY4 to control the grill elements. / / With convection, grill and micro power combination, the grill and covection elements are operated alternatively whilst the oven temperature is above the selected level. / /

Covection and Microwave Combination Duty Cycles

CONVECTION HEATER	MICROPOWER			
100 ~ 250 C		Output (W)	On (seconds)	Off (seconds)
	Medium	600	66	0
	Low	440	66	0
	Simmer	440	45	21
	Warm	440	24	42

/

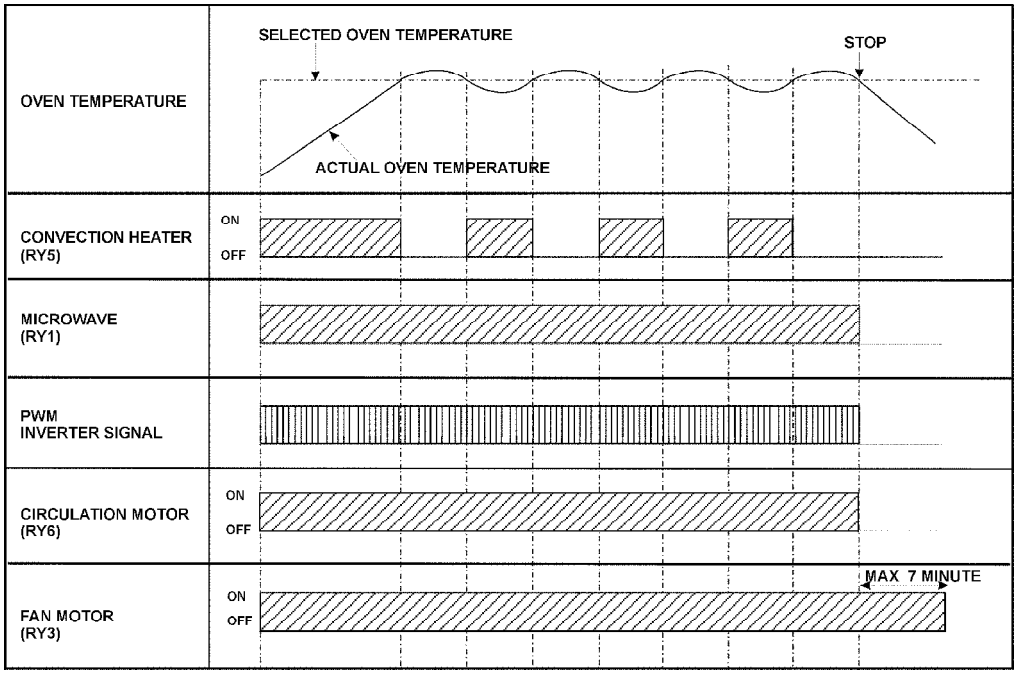
Grill and Microwave Combination Duty Cycles

GRILL HEATER			MICROPOWER			
	On	Off		Output (W)	On (seconds)	Off (seconds)
Grill 1	66	0	Medium	600	66	0
Grill 2	48	18	Low	440	66	0
Grill 3	36	30	Simmer	440	45	21
			Warm	440	24	42

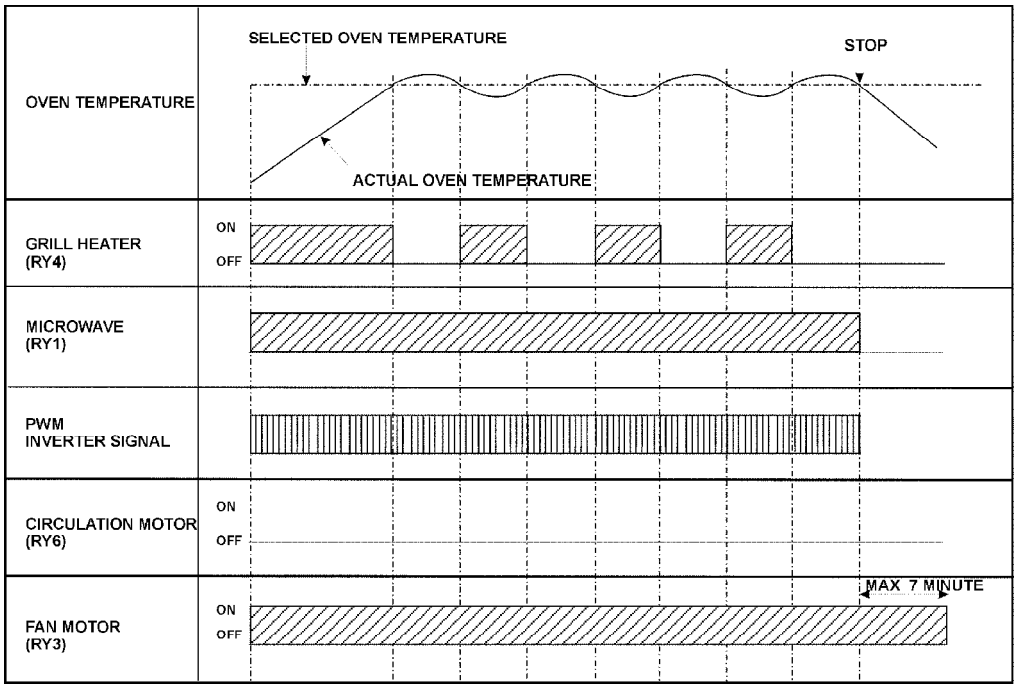
/

Grill, Convection and Microwave Combination Duty Cycles

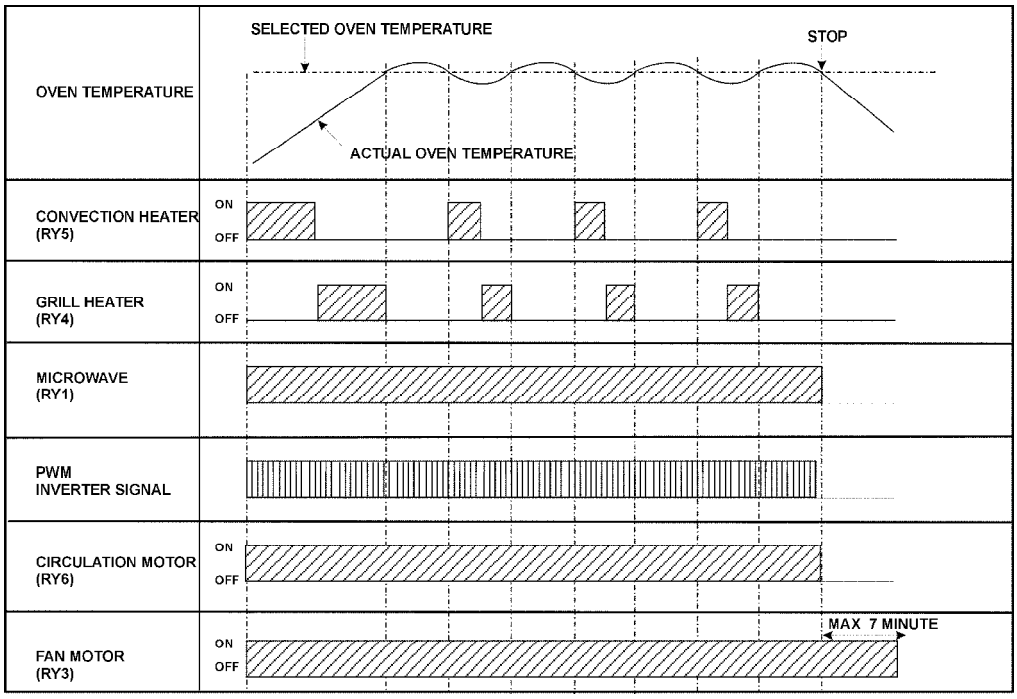
CONVECTION HEATER	GRILL HEATER			MICROPOWER			
100 - 250 C		On	Off		Output (W)	On (seconds)	Off (seconds)
	Grill 1	66	0	Medium	600	66	0
	Grill 2	48	18	Low	440	66	0
	Grill 3	36	30	Simmer	440	45	21
				Warm	440	24	42



Convection and Microwave Duty Cycles



Grill and Microwave Duty Cycles



Grill, Convection and Microwave Duty Cycles

7.6. One Touch Auto Sensor Cooking

Auto Sensor Cook is a revolutionary way to cook by Microwave without setting a power level or selecting a time. It is only necessary is to select an auto sensor program before starting to cook.

Understanding Auto Sensor Cooking

As food cooks, a certain amount of steam is produced. if the food is covered, this steam builds up and eventually escapes from the container. In Auto Sensor cooking, a carefully designed instrument called the Humidity Sensor Element senses the escape escape of steam. Based upon the Auto Sensor Program selected, the unit will automatically determine the correct power

leveland calculate the lengh of time it will take to cook the food.
NOTE: Auto Sensor Cooking is is successful with the foods and recipes found in the Auto Sensor Cooking guide. Because of the vast differences in food composition, items not mentioned in the cooking guide should be prepared using the power select and time features. Please consult variable power microwave cook book for proceedures.
Explanation of the Auto Sensor Cooking process:

1. **The shaded columns in Figure 1 indicate when the humidity sensor heater is on.**
2. **During the 30 seconds period there is no microwave activity. When calculating the T2 time by using the formula below, make sure the 30 seconds is subtracted from the T0 time.**
3. **T1 time T0 time - 30 seconds.**
4. **T2 time when the steam escapes from the cooking container placed in the oven,**

8. Cautions to Be Observed When Troubleshooting

Unlike many other appliances, the microwave oven is a high voltage, high current is device. Though it is free from danger in ordinary use, extreme care should be taken during repair.

Caution

Servicemen should remove their watches whenever working close to or replacing the magnetron.

8.1. Check the grounding

Do not operate on a two wire extension cord. The microwave oven is designed to be used when grounded. It is imperative, therefore, to ensure the appliance is properly grounded before beginning repair work.

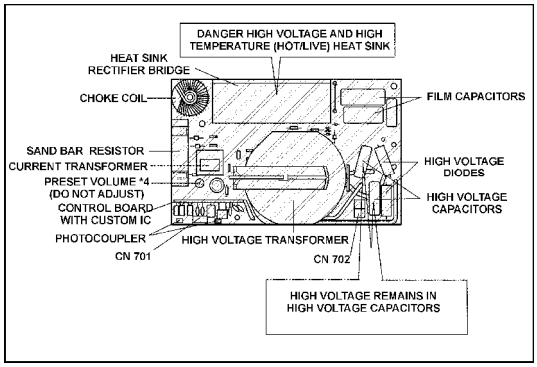
8.2. Inverter Warnings

DANGER, HIGH VOLTAGE AND HIGH TEMPERATURE (HOT/LINE) OF THE INVERTER POWER SUPPLY (U)

This high voltage inverter power supply handles very high voltage and very high current for the magnetron tube. Though it is free from danger in ordinary use, extreme care should be taken during repair. As you can see, it looks like a TV flyback transformer, however, the current is extremely large and is therefore, dangerous due to this high current and high voltage.
The aluminium heat sink is also energized with high voltage (HOT), so do not touch when the AC input terminal is connected. The power devices (Collector) is directly connected to the aluminium heat sink.

The aluminium heat sink may be (HOT) due to heat energy, therefore, extreme care should be taken during servicing.

Figure 1

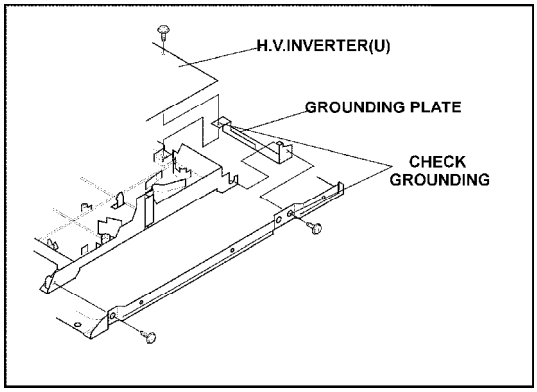


HV Inverter warning

WARNING FOR INVERTER POWER SUPPLY (U) GROUNDING

Check the high voltage inverter power supply circuit grounding. This high voltage inverter power supply circuit board must have a proper chassis ground, the inverter grounding bracket must be connected to the chassis. If the inverter board is not grounded it will expose very high voltages and cause extreme DANGER! Be sure that the inverter circuit is properly grounded via the inverter earth bracket.

Figure 2



Inverter Grounding

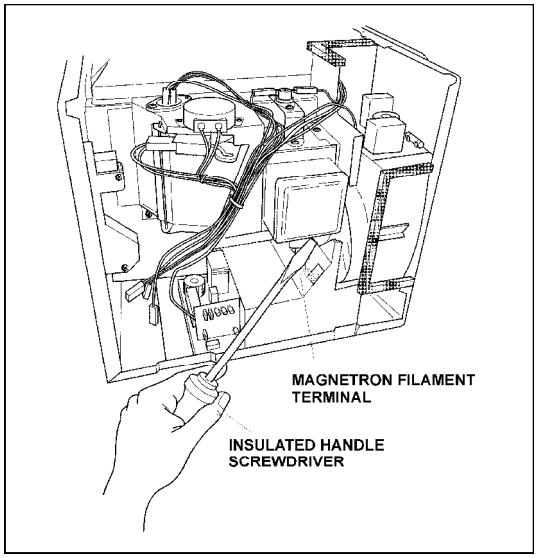
WARNING! DISCHARGE THE HIGH VOLTAGE CAPACITORS

For about 30 seconds after the oven is turned off, an electric charge remains in the high voltage capacitors in the inverter power supply circuit board.

When replacing or checking parts, remove the power plug from the outlet and short the inverter output terminal of the magnetron filament terminals to the chassis ground with an insulated handle

screwdriver to discharge. Please be sure to touch the chassis ground side first and then short to the output terminals.

Figure 3



Discharging the high voltage capacitors

WARNING

There is high voltage present with high current capabilities in the circuits of the primary and secondary windings, choke coil and heat sink of the inverter. It is extremely dangerous to work on or near these circuits with the oven energized. DO NOT measure the voltage in the high voltage circuit including the filament voltage of the magnetron.

WARNING

Never touch any circuit wiring with your hand nor with an insulated tool during operation.

8.3. When parts must be replaced, remove the power plug from the outlet.

8.4. When the 10A fuse is blown due to the operation of the short switch:

WARNING

When the 10A 250V fuse is blown due to the operation of the short switch, the primary latch switch and short switch must be replaced. It is also important to change the power relay 1 (RY1) when the continuity test shows shorted contacts.

1. This mandatory. Refer to “adjustments and measurements” for

the location of these switches.

2. When replacing the fuse, confirm that it has the appropriate rating for these models.
3. When replacing faulty switches, be sure the mounting tabs are not bent, broken or deficient in their ability to hold the switches.

8.5. Avoid inserting nails, wire etc. through any holes in the unit during operation.

Never insert a wire, nail or any other metal object through the lamp holes on the cavity or any holes or gaps, because such objects may work as an antenna and cause microwave leakage.

8.6. Confirm after repair

1. After repair or replacement of parts, make sure that the screws of the oven, etc. are neither loose nor missing. Microwaves might leak if screws are not properly tightened.
2. Make sure that all electrical connections are tight before inserting the plug into the wall outlet.
3. Check for microwave energy leakage. (Refer to procedure for measuring microwave energy leakage).

CAUTION MICROWAVE RADIATION

DO NOT BECOME EXPOSED TO RADIATION FROM THE MICROWAVE GENERATOR OR OTHER PARTS CONDUCTING MICROWAVE ENERGY

IMPORTANT NOTICE

The following components have potentials above 250V while is appliance is operated.

- Magnetron
- High voltage transformer (Located on inverter (U))
- High voltage diodes (Located on inverter (U))
- High voltage capacitors (Located on inverter (U))

Pay special attention in these areas.

When the appliance is operated with the door hinges or magnetron fixed incorrectly, the microwave leakage can reach more than 5mW/ cm^3. After repair or exchange, it is very important to check if the magnetron and the door hinges are correctly fixed.

8.7. Sharp Edges

Caution

Please use caution when unpacking, installing or moving the unit, as some exposed edges may be sharp to touch and cause injury if not handled with care.

9. Parts Replacement Procedure

9.1. Magnetron

1. Discharge the high voltage capacitors on the inverter circuit.
2. Remove the five screws shown in figure 1
3. Disconnect the two high voltage leads from the magnetron
4. Remove the four screws holding the magnetron as shown in figure 2

NOTE: After replacing the magnetron, tighten the mounting screws making sure that there is no gap between the waveguide and the magnetron to prevent microwave leakage.

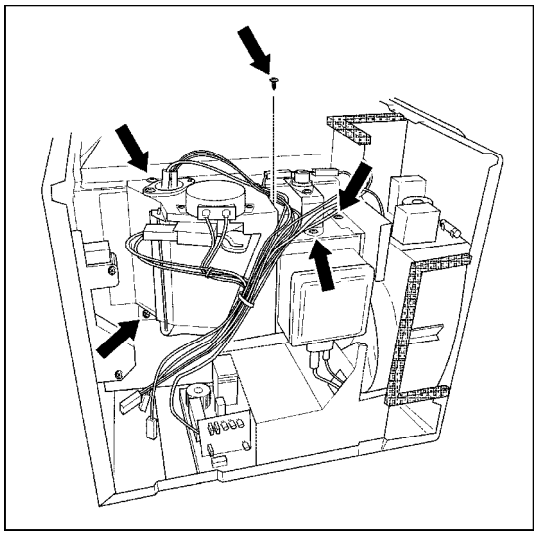
Caution

When replacing the magnetron, ensure that the antenna gasket is in place.

Note

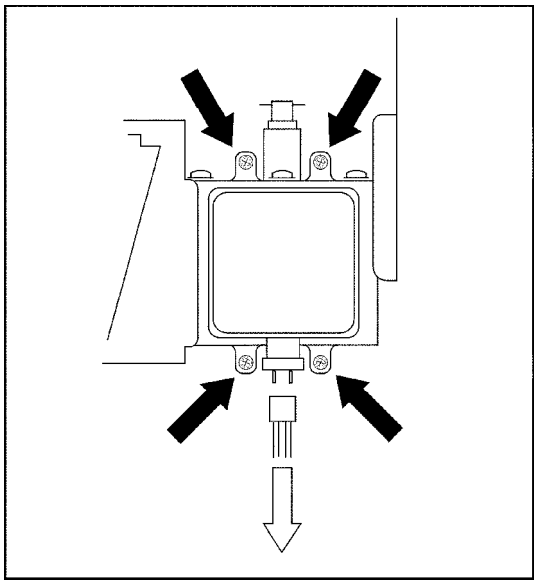
The magnetron used for this model is unique for the inverter power supply system. Make sure to use the magnetron as listed in the parts list.

Figure 1



Removal of the magnetron

Figure 2



Screws to remove the magnetron

9.2. Inverter power supply (U)

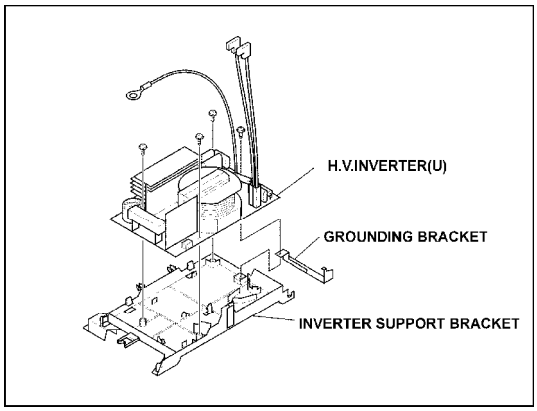
1. Discharge the high voltage capacitors
2. Unplug the H.V. Lead wires from the magnetron
3. Remove the connector CN701 and CN702 from the inverter PCB
4. Remove the two screws holding the inverter base to the chassis (See figure 3)
5. Remove the one screw holding the inverter earth wire to the oven chassis.
6. Carefully remove the inverter PCB and support base from the oven.
7. Remove the air guide E by un-clipping the catch hooks
8. Remove the four screws holding the PCB to the inverter support base.

Caution when replacing the inverter power supply (U)

1. Make sure that grounding plate is in place
2. Securely tighten the grounding screw through the side of the chassis (Base).
3. Securely connect the 3 lead wire connectors
4. Make sure that the heat sink has enough space (gap) from the oven. Take care not to touch any lead wire to the aluminium heat

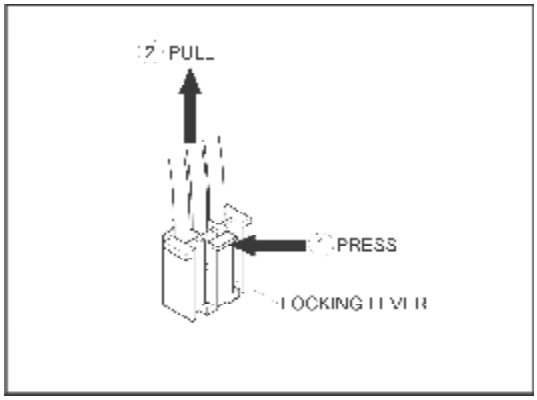
sink because it is hot.

Figure 3



Removal of the inverter PCB

Figure 4



Disconnecting the PCB lock connector

9.3. Digital Programmer Circuit (DPC) and membrane key board.

NOTE: Ground any static electric built up on your body before handling the DPC.

1. **Disconnect all connectors from the DPC.**
2. **Remove the four screws holding the escutcheon base and slide the escutcheon base upward slightly. removal is easier with the door open.**
3. **Release the flat cable.**
4. **Remove the six screws holding the DPC DU assembly**
5. **Remove the door lever**
6. **Remove the nine screws holding the DPC AU assembly**

To remove escutcheon pad

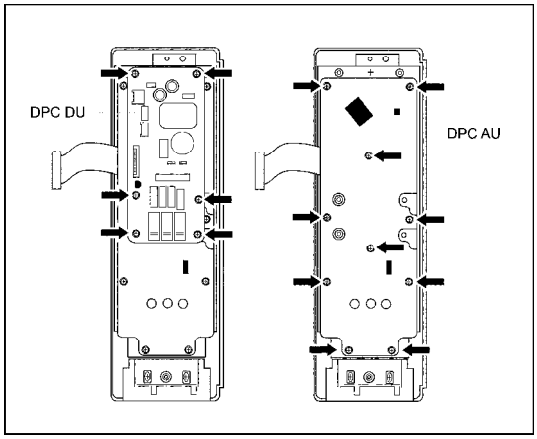
1. **Remove the escutcheon bracket from the escutcheon base by freeing the 4 catch hooks on the escutcheon base.**

2. Peel away the display window from the inside of the base.
3. Remove the membrane assembly by pushing from the inside of the base and then peeling away from the outside surface.

NOTE:

1. The escutcheon key board is attached to the escutcheon base with double faced adhesive tape. Therefore, applying hot air such as using a hair dryer is recommended for smoother removal
2. When installing a new escutcheon key board, make sure that the surface of the escutcheon base is cleared sufficiently so that problems such as, shorted contacts and uneven surfaces can be avoided.

Figure 5



Removal of DPC DU and DPC AU

9.4. Low voltage transformer and/or power relays

Note

Be sure to ground your body to discharge any static before handling the DPC.

1. Using a solder wick or a de soldering tool and a 30W soldering iron, carefully remove all solder from the terminal pins of the low voltage transformer and/or power relays.
2. With all of the terminal pins cleaned and separated from the DPC contacts, remove the defective transformer/power relays and install the new components making sure that the terminal pins are inserted completely. Carefully re solder all terminal contacts carefully.

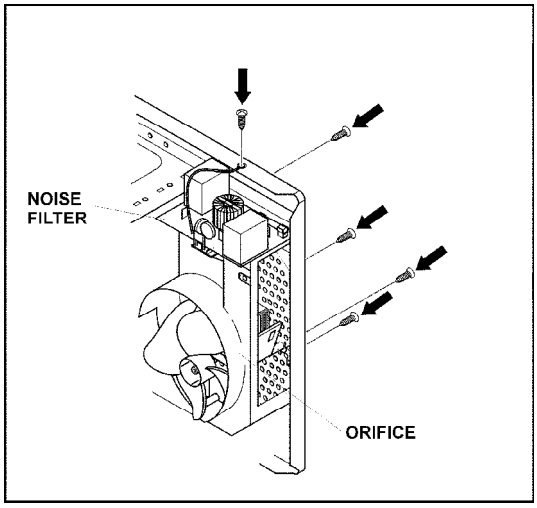
Note

Do not use a soldering iron or de soldering tool of more than 30 watts on DPC contacts

9.5. Fan Motor

1. **Disconnect the two lead wires from the fan motor terminals**
2. **Remove the power cord by removing the two wires from the noise filter and the ground connection from the oven chassis.**
3. **Remove the noise filter**
4. **Remove the two screws holding the orifice assembly**
5. **Remove the two screws holding the fan motor assembly**
6. **Detach the orifice assembly and the fan motor assembly from the oven assembly.**
7. **Remove the fan blade from the fan motor by pulling outward.**

Figure 6



Removing the fan motor

9.6. Door disassembly

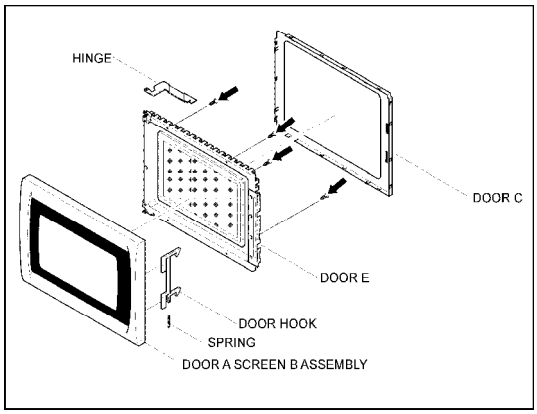
1. **Remove door C from door E by carefully pulling outward starting from the upper right hand corner using a flat blade screwdriver.**
2. **Remove four screws holding the door E to the door A assembly**
3. **Replace the door A and screen B as a complete unit.**
4. **Remove the door key and spring from the door E**

After replacement of the defective component parts of the door, reassemble it and follow the

instructions below for proper installation and adjustment so as to prevent excessive microwave leakage.

1. **When mounting the door to the oven, be sure to adjust the door parallel to the bottom line of the oven face plate by moving the upper hinge in the direction necessary for proper alignment.**
2. **Adjust so that the door has no play between the inner door surface and the oven front surface. if the door assembly is not mounted properly, microwave power may leak from the clearance between the door and oven.**
3. **Perform the microwave leakage test.**

Figure 7



Disassembly of the door

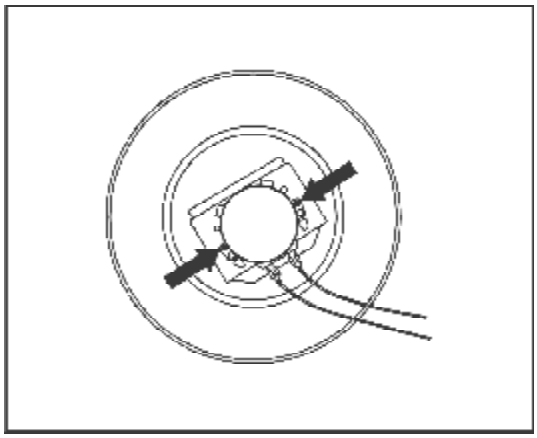
9.7. Turntable Motor

1. **Remove the motor cover by breaking off at the 8 spots indicated by the arrows.**
2. **Disconnect the two lead wires connected to the turntable motor**
3. **Remove the turntable motor by removing the two screws**

Note: After breaking off the motor cover, make sure that cut-off portions are properly trimmed off or bent inside so that no sharp edges are exposed.

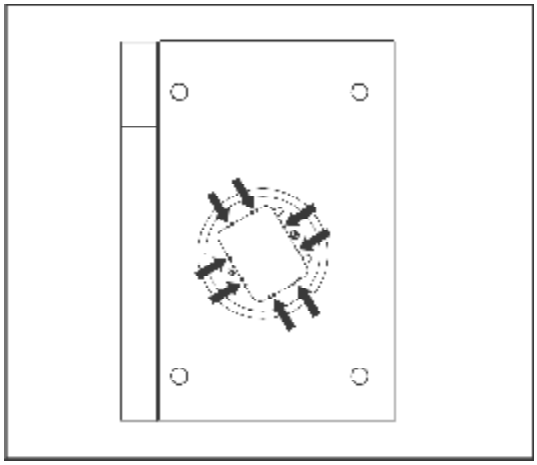
Note: To secure the motor cover use a 4 x 6 screw.

Figure 8



Removing the Turntable motor cover

Figure 9

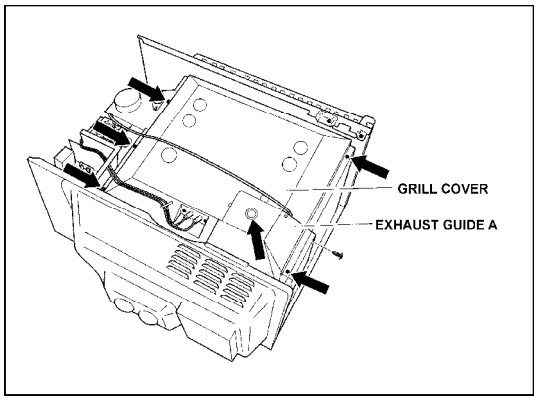


Two screws to remove the turntable motor

9.8. Quartz Heater

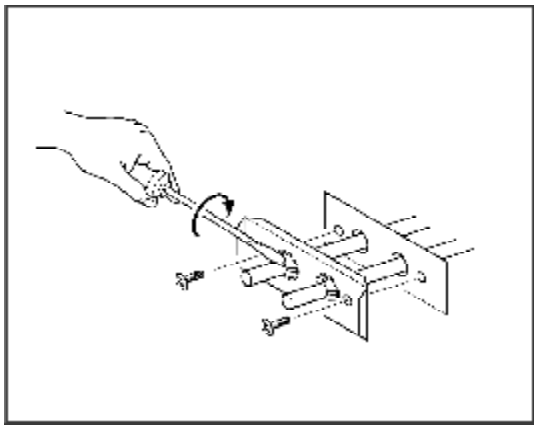
1. **Remove the sensor cable from the DPC connector CN7.**
2. **Remove the exhaust guide A by removing the two screws shown in figure 10.**
3. **Disconnect the cables to the grill heater**
4. **Remove the grill cover by removing the 5 screws in figure 11**
5. **Remove the two screws holding the grill heater (Figure12).**
6. **Loosen the 2 screws holding the ceramic grill holders, turn the holders to release the grill element.**
7. **Remove the heater bracket D by using a flat blade screw driver to lever back the tabs.**
8. **The grill element can now be removed from inside the oven.**

Figure 10



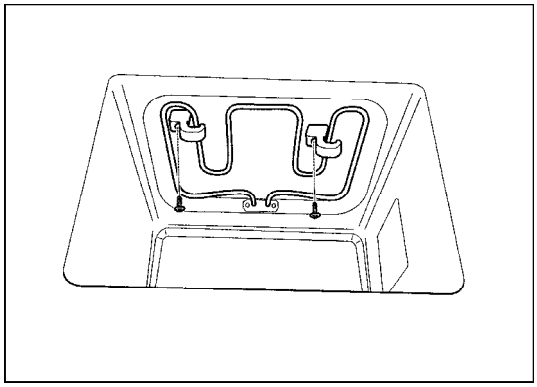
Removing the exhaust guide and grill cover

Figure 11



Removing the screws holding the grill heater

Figure 12



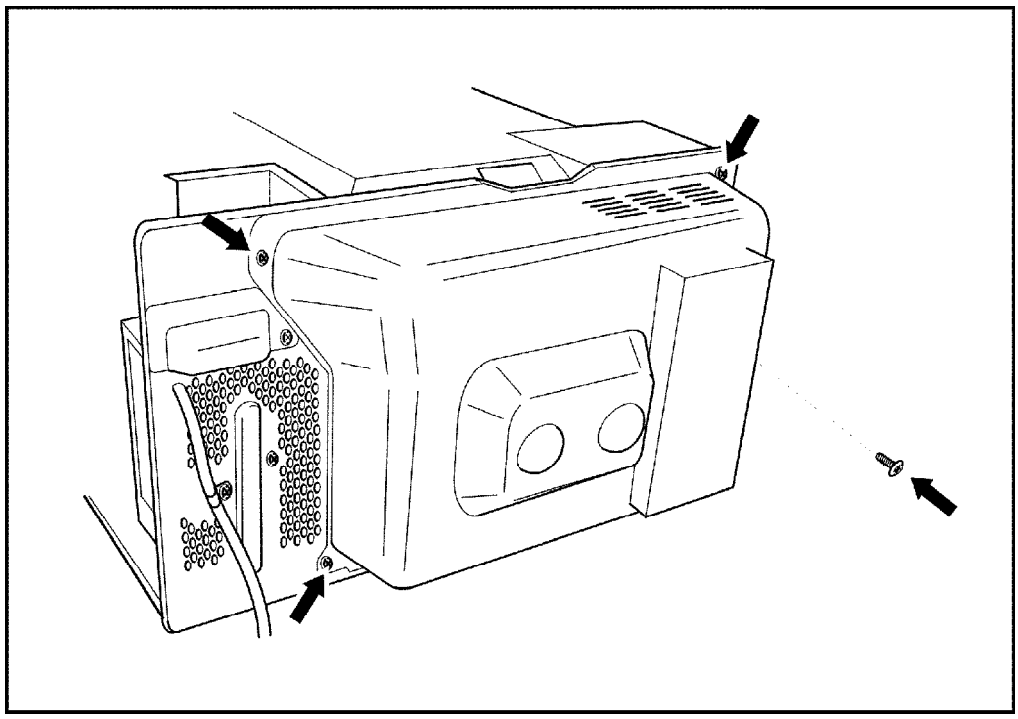
Removing the grill element

9.9. Convection Element And Circulation Fan Motor

1. **Remove one screw to remove the the exhaust guide D. Figure 13.**
2. **Remove the rear heater cover by removing the three screws. Figure 13**
3. **Remove the temperature sensor by removing the two screws. Figure 14**

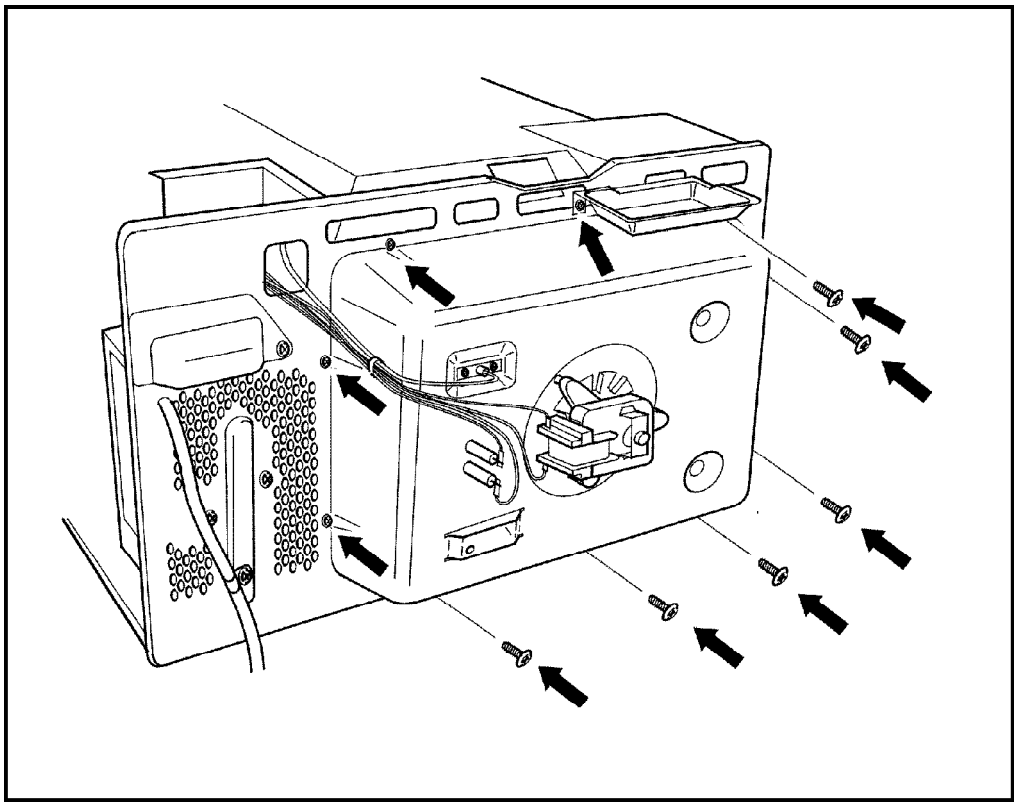
4. **Remove the power cord.**
5. **Remove the wire terminals from the circulation fan motor and the convection heater element.**
6. **Remove the four screws from the oven base. Figure 15**
7. **Carefully place hte oven onto its base and remove the backplate.**
8. **Remove the nut holding the circulation fan. Figure 16**
9. **Remove the circulation fan by removing the three screws. Figure 16**
10. **Remove the convection element by removing the two screws. Figure 16**

Figure 13



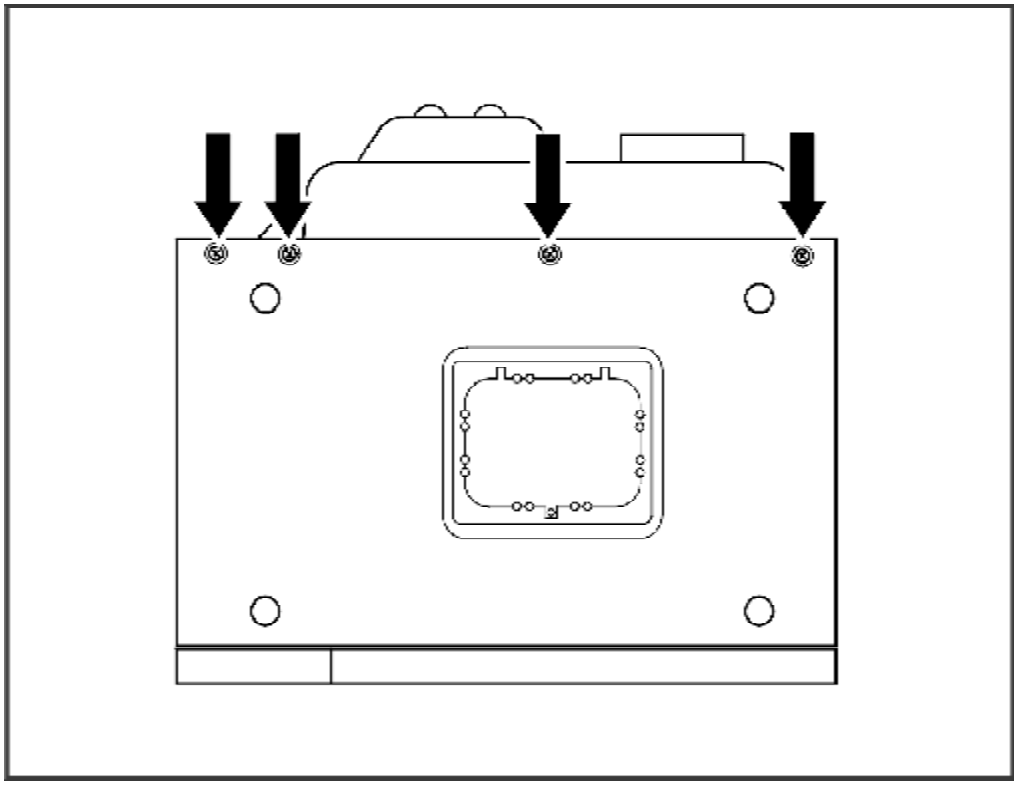
Removing the rear heater cover

Figure 14



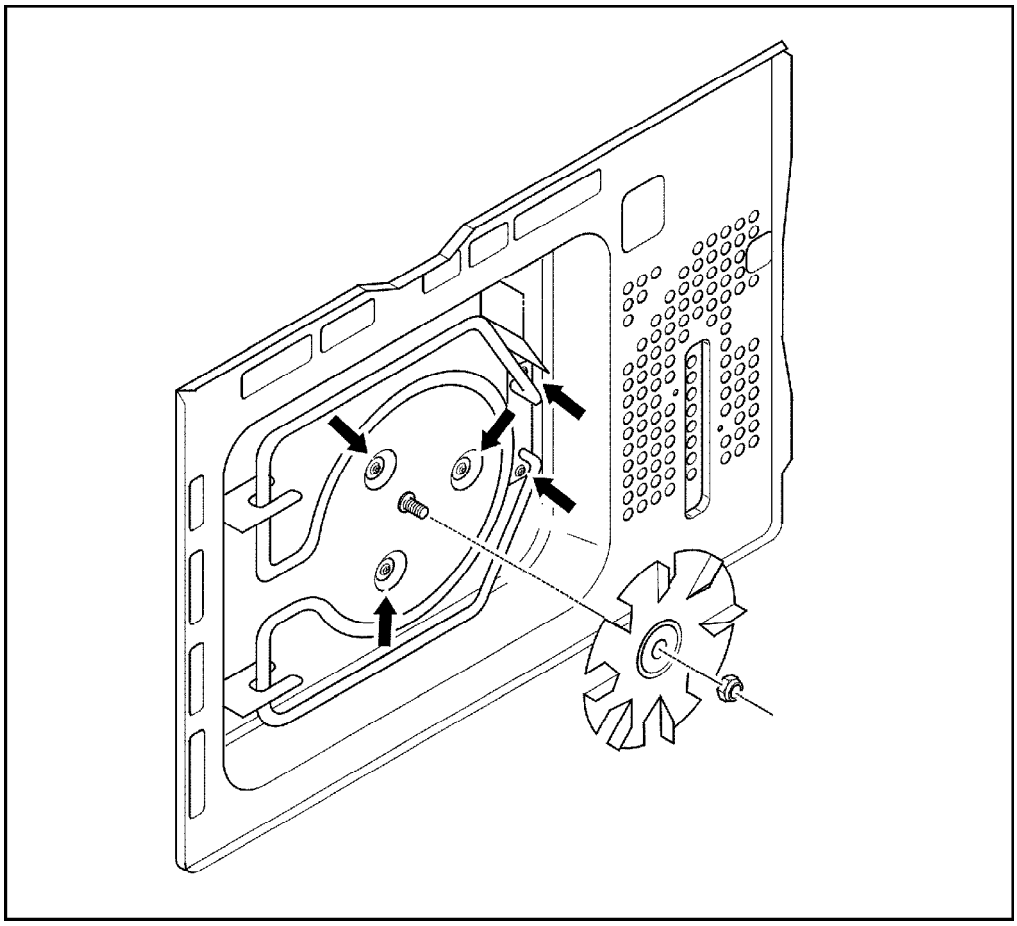
Removing the oven back plate

Figure 15



Removing the base plate

Figure 16



Removing the circulation motor

10. Component Test Procedure

Caution

1. **High voltage is present at the high voltage terminal of the inverter unit, including the aluminium heat sink.**
2. **It is not necessary or advisable to attempt to measure this high voltage.**
3. **Before touching any oven components, or wiring, always unplug the oven from its power source and discharge the high voltage capacitors.**

10.1. Primary Latch Switch, Secondary Latch Switch and power relay B interlocks.

1. **Unplug the lead connectors to power relay B and verify the continuity of the power relay B 1-2 terminals.**
2. **Unplug the lead connectors to the primary latch switch and**

secondary latch switch.

3. Test the continuity of the switches with the door open and closed with an ohm meter on the lowest scale.
   Normal continuity readings should be as followed.

	Door Open	Door Closed
Primary Latch Switch	infinite Ω (Open)	0 Ω (Close)
Secondary Latch switch	infinite Ω (Open)	0 Ω (Close)
Power relay B	infinite Ω (Open)	infinite Ω (Close)

10.2. Short Switch and Monitor Circuit

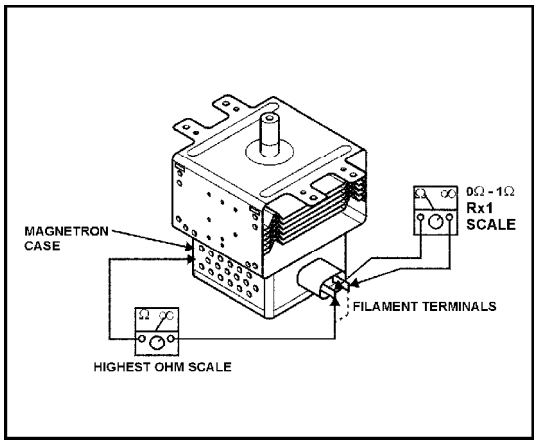
1. Unplug the lead wires from the HV inverter primary terminals.
2. Connect the test probes of the ohm meter to these leads
3. Test the continuity of the short switch with the door open and the door closed using the lowest ohm scale.

	Door Open	Door Closed
Monitor switch	0 Ω	infinte Ω

10.3. Magnetron

Continuity checks can only indicate an open filament or a shorted magnetron. To diagnose an open filament or shorted magnetron.

1. Isolate the magnetron from the circuit by disconnecting the HV leads
2. A continuity check across the magnetron filament terminals should indicate one ohm or less
3. A continuity check between each filament terminal and the magnetron case should read open.



10.4. Push Button Keyboard

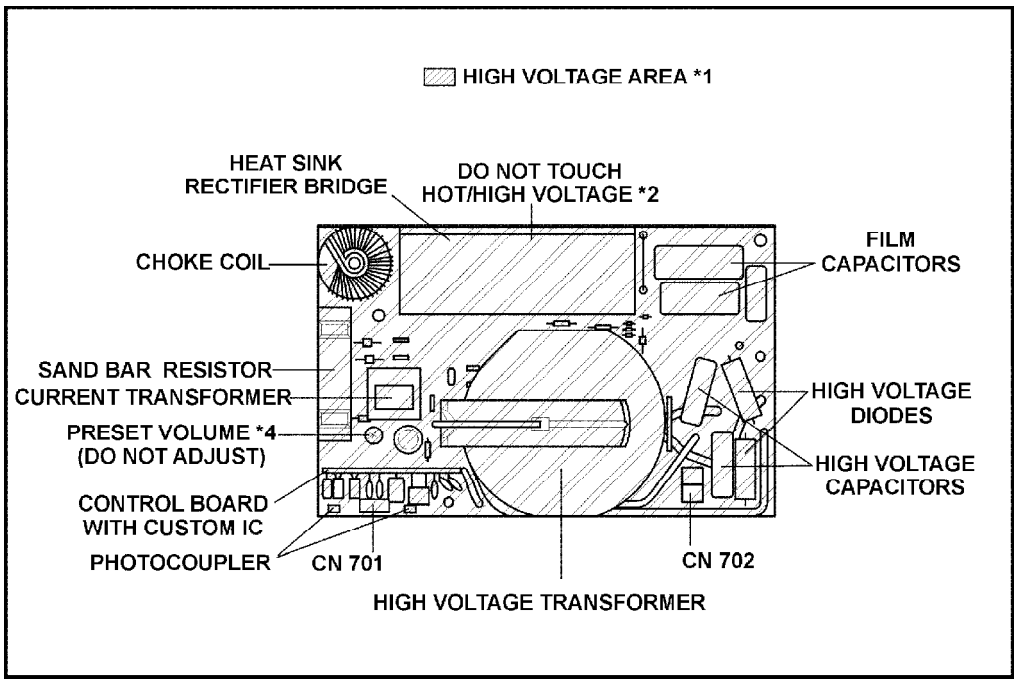
Check the continuity between the switch terminals, by tapping an appropriate pad on the keyboard. The keypad matrix is shown on .

10.5. Inverter Power Supply

Caution

DO NOT try to repair this inverter power supply). Replace as a whole H.V. Inverter Unit.

Figure 3



Inveter power supply diagram

10.6. Inverter Power Supply Unit

Warning

Do not attempt to make any measurements in the high voltage circuitry of the inverter or magnetron.

See troubleshooting of the inverter circuit and magnetron on page 27 to determine if the inverter power supply is still functioning.

10.7. Temperature Sensor

A temperature sensor is mounted on the rear of the oven. The resistance reading across the thermistor should read 300K ohm within a temperature range of 10 to 30 degrees centigrade. This would be the temperature range within a kitchen environment. If the resistance measured is outside this range the thermistor is defective and should be replaced.
NOTE: When measuring the resistance of the thermistor disconnect the connector from the digital programmer circuit.
NOTE: If the microwave oven has been operated allow to cool to room temperature before attempting to measure the thermistor resistance.

10.8. Humidity sensor and digital programmer circuit NN-A880WB

1. **Check the resistance across the sensor heater terminals. Normal cold resistance should read approximately 4.5 ohms.**
2. **Check the volatge across the sensor heater terminals. It should read approximately 2.5VDC**
3. **In order to determine if the auto cooking by humidity sensor is working, perform the following test. /**

1. **Place a water load (150cc) in the oven.**
2. **Press the auto reheat panel.**
3. **Press the start pad**
4. **The humidty sensor detects steam about 2 to 4 minutes after the start pad has been pressed.**
5. **The auto cooking (T1) automatically switches to cooking time. (T2)**
6. **The remaining cooking time T2 appears in the display window. If 48s -1min 36 secs appears in the display , the humidty sensor function is normal.**

11. Measurements and Adjustments

Warning

- **For continued protection against radiation hazard, replace only with identical parts.**
- **When the 10 amp fuse is blown due to the operation of the short switch, you must replace the primary latch switch and short switch. Then follow the installation procedures below.**
- **Interlock switch replacement - In replacing faulty switches, be sure**

mounting tabs are not bent, broken or otherwise deficient in their ability to hold the switches.

- Refer to the schematic and wiring diagram to ensure proper connection

11.1. Installation of primary latch switch, secondary latch switch and short switch.

1. When mounting the primary latch switch, secondary latch switch and short switch to the door hook assembly. Follow the instructions in figure 1.
   NOTE: No specific adjustment during the insulation of each switch into the door hook is necessary.
2. When mounting the door hook assembly to the oven assembly, adjust the door hook assembly by moving it in the direction of the arrow in figure 1. Ensuring the door does not have any play in it. Check for play by pulling the door assembly. Make sure that the latch keys move smoothly after adjustment is completed. Completely tighten the screws holding the door hook assembly to the oven assembly.
3. Reconnect the short switch, primary switch and secondary latch switches and check the continuity of the monitor circuit and latch switches by following the component test procedures on page.

11.2. Measurement of microwave output

The output power of the magnetron can be determined by performing the IEC standard test. However, due to the complexity of the IEC test procedures, it is recommended to test the magnetron using the simple method outlined below.

Necessary equipment:

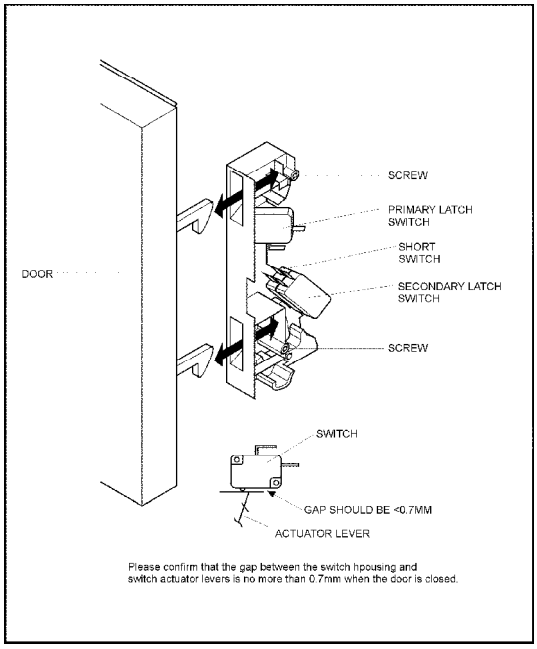
- 1 liter beaker
- Glass thermometer
- Wrist watch or stop watch

NOTE: Check the line voltage under load. Low voltage will lower the magnetron output. Take the temperature readings and heating time as accurate as possible.

1. Fill the beaker with exactly one liter of tap water. Stir the water using the thermometer and record the beakers temperature (Recorded as T1)
2. Place the beaker on the center of the glass cook plate.

3. **Stir the water again and read the temperature of the beaker (Recorded as T2)**
4. **The normal temperature rise at the high power position for each model is shown in the table. (Figure 2)**

Figure 1


SCREW
PRIMARY LATCH SWITCH
SHORT SWITCH
SECONDARY LATCH SWITCH
SCREW
DOOR
SWITCH
GAP SHOULD BE <0.7MM
ACTUATOR LEVER
Please confirm that the gap between the switch hpousing and switch actuator levers is no more than 0.7mm when the door is closed.

Adjustment of latch switch assembly

RATED OUTPUT	TEMPERATURE RISE
1000W	**8°C**

12. Troubleshooting Guide

CAUTION

1. Do not try to repair this H.V. Inverter power supply. Replace as whole unit. When returning the inverter unit, pack in the original invertor box.
2. Do not adjust the preser volume on the H.V. Inverter. It is very dangerous to repair or adjust without sufficient test equipment, this circuit handles very high voltage and current.
3. Ensure a good ground connection before begining any troubleshooting.
4. Be careful of the high voltage circuit and take necessary precautions when troubleshooting.
5. Discharge the high voltage capacitors on the inverter.
6. When checking the continuity of the switches on the H.V. Inverter, disconnect one lead wire from these parts and then check the continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter. When disconnecting a plastic connector from a terminal, you must hold the plastic connector and not the lead wire, otherwise the lead wire may become open circuit.
7. Do not touch any parts of the circuitry on the digital programmer circuit, since static electric discharge may damage this control panel.
   Whilst working on this board ensure that your body is connected to ground to discharge any static charge.
8. 240 VAC is present on the digital programmer circuit (Terminals of the power relays and the primary circuit of the low voltage transformer). When troubleshooting, be cautious of possible electrical shock.

Before troubleshooting, operate the microwave oven following the correct operating procedures in the instruction manual in order to find the exact cause of any trouble, since operator error may be mistaken for the oven's malfunction.

	SYMPTOMS	CAUSE	CORRECTIONS
1.	Oven is dead. Fuse is OK. No display and no operation at all.	1. Open or loose lead wire harness. 2. Open thermal cutout SW1. 3. Open low voltage transformer. 4. Defective DPC AU or DPC DU.	
2.	Oven does not accept key input (Program).	1. Key input is not in sequence. 2. Open or loose connection of membrane keypad to DPC flat cable. 3. Shorted push button on DPC AU. 4. Defective DPC AU.	Refer to operation procedure. Refer to DPC troubleshooting.
3.	Oven lamp and turntable motor turn on when oven is plugged in with door closed.	1. Misadjustment or loose wiring of secondary latch switch. 2. Defective secondary latch switch.	Adjust door and latch switches.
4.	Timer starts countdown but no microwave oscillation. (No heat while oven lamp and fan motor turn on)	1. Off-alignment of latch switches. 2. Open or loose connection of high voltage circuit especially magnetron filament circuit. NOTE: Large contact resistance will bring lower magnetron filament voltage and cause magnetron to have lower output and/or be intermittent. 3. Defective high voltage component H.V. Inverter NEW H.V. Magnetron 4. Open or loose wiring of power relay (RY1). 5. Defective primary latch switch. 6. Defective power relay RY1or DPC AU or DU.	Adjust door and latch switches. Check high voltage component according to component test procedure and replace if it is defective. Refer to DPC troubleshooting.
5.	No operation of grill or convection elements.	1. Open thermal cut-out SW2. 2. Defective convection or grill element. 3. Defective power relay (RY5) (RY4). 4. Defective DPC.	

Fuses are not blown

	SYMPTOMS	CAUSE	CORRECTIONS
1.	No display and no operation at all. 10A Fuse is blown.	1. Shorted lead wire harness. 2. Defective primary latch switch (NOTE 1). 3. Defective short switch (NOTE 1). 4. Defective Inverter power supply (U) NEW H.V. Refer to component test procedure	Check adjustment of primary, secondary latch switch and short switch including door.
		NOTE 1: All of these switches must be replaced at the same time. (Refer to adjustment instructions). Check continuity of power relay B's contacts (between 1 and 2) and if it has continuity, replace power relay B also.	
2.	16A fuse is blown.	1. Shorted lead wire harness. 2. Short convection element. 3. Shorted grill element.	Refer to operation procedure.

Fuses are not blown

	SYMPTOMS	CAUSE	CORRECTIONS
1.	Microwave output is low. Oven takes longer time to cook food.	1. Decrease in power source voltage. 2. Open or loose wiring of magnetron filament circuit. (Intermittent oscillation) 3. Aging change of magnetron	Consult electrician. Refer to output test procedures by water temperature raising test.
2.	Turntable on when door is opened.	1. Shorted primary latch switch.	
3.	Loud buzzing noise can be heard.	1. Loose fan and fan motor.	
4.	Turntable motor does not rotate.	1. Open or loose wiring of turntable motor. 2. Defective turntable motor.	
5.	No operation of grill or convection elements.	1. Open or loose wiring of primary and secondary latch switch. 2. Operation of thermal cut-out.	Adjust door and latch switches.
6.	Oven returns plug in mode 1 minute after start pad is pressed.	1. Open thermistor circuit. 2. Defective thermistor.	
7.	Oven stops after 30 seconds has elapsed in the auto sensor cooking mode.	1. Open or loose wiring of sensor from DPC. 2. Open humidity sensor. 3. Defective DPC.	
8.	Oven returns to plug in mode 18 seconds after start pad is pressed.	1. Open or loose wiring of shutter motor and shutter switch. 2. Open shutter switch. 3. Defective shutter motor. 4. Defective DPC.	
9.	Oven returns to plug in mode 6 seconds after start pad is pressed.	1. Shorted shutter switch. 2. Defective DPC.	

Other problems

Troubleshooting of Inverter Circuit (U) and Magnetron NEW H.V.

Oven shuts down after approximately 15 or 33 seconds.

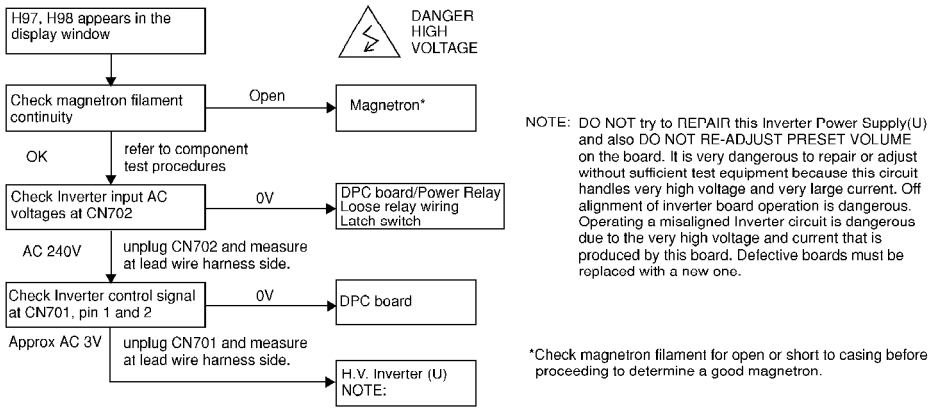
If the microwave oven shuts down after a short time in micropower mode, conduct the following test.

The microwave oven must be set in test mode to activate the self diagnostic failure code system.

SELF TEST MODE

When oven is set in test mode place water load in oven, set micropower to high and time to 1 minute, press start.

H97, H98 appears in display window a short time after start key is pressed and there is no microwave oscillation.



NOTE: DO NOT try to ΠΕΡΑΙΠ this Inverter Power Supply(U) and also DO NOT RE-ADJUST PRESET VOLUME on the board. It is very dangerous to repair or adjust without sufficient test equipment because this circuit handles very high voltage and very large current. Off alignment of inverter board operation is dangerous. Operating a misaligned Inverter circuit is dangerous due to the very high voltage and current that is produced by this board. Defective boards must be replaced with a new one.

*Check magnetron filament for open or short to casing before proceeding to determine a good magnetron.

Inverter circuit troubleshooting

Alternative way to troubleshooting oven with AC Ampare meter used. NEW H.V.

Oven shuts down after approximately 15 or 33 seconds.

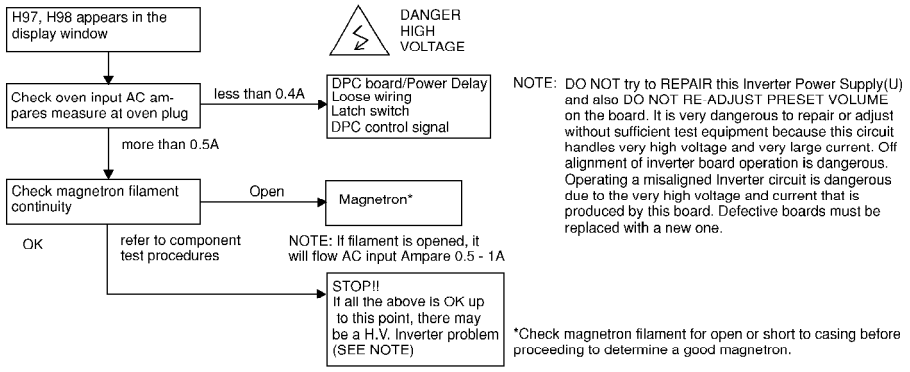
If the microwave oven shuts down after a short time in micropower mode, conduct the following test.

The microwave oven must be set in test mode to activate the self diagnostic failure code system.

SELF TEST MODE

When oven is set in test mode place water load in oven, set micropower to high and time to 1 minute, press start.

H97, H98 appears in display window a short time after start key is pressed and no microwave oscillation with AC Ampare meter used for troubleshooting.


H97, H98 appears in the display window
DANGER HIGH VOLTAGE
Check oven input AC amperes measure at oven plug
less than 0.4A
DPC board/Power Delay
Loose wiring
Latch switch
DPC control signal
more than 0.5A
Check magnetron filament continuity
Open
Magnetron*
OK
refer to component test procedures
NOTE: If filament is opened, it will flow AC input Ampare 0.5 - 1A
STOP!!
If all the above is OK up to this point, there may be a H.V. Inverter problem (SEE NOTE)
NOTE: DO NOT try to REPAIR this Inverter Power Supply(U) and also DO NOT RE-ADJUST PRESET VOLUME on the board. It is very dangerous to repair or adjust without sufficient test equipment because this circuit handles very high voltage and very large current. Off alignment of inverter board operation is dangerous. Operating a misaligned Inverter circuit is dangerous due to the very high voltage and current that is produced by this board. Defective boards must be replaced with a new one.
*Check magnetron filament for open or short to casing before proceeding to determine a good magnetron.

Alternative method for toubleshooting the inverter circuit

13. Digital Programmer Troubleshooting Guide

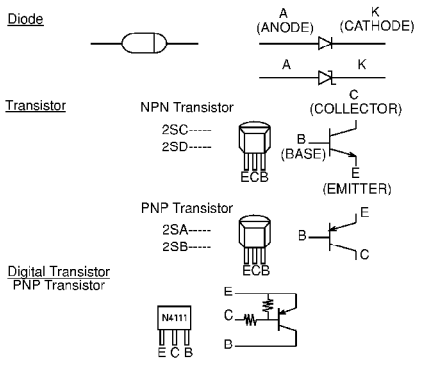
Trouble Related to Digital Programmer Circuit

SYMPTOM	STEP	CHECK	RESULT	CAUSE/CORRECTIONS
No display when oven is first plugged in. Oven is dead.	1	Fuse pattern of DPC	Normal	STEP 2
			Open (NOTE)	Shorted Circuit of ZNR, L.V.T., Oven Lamp etc. Replace DPC
	2	IC10 Pin 9 (12V line)	Abnormal 0V	IC10
			Normal 12V	→ Step 3
	3	IC-1 Pin 73 voltage (Emitter of Q10)	Abnormal	ZD10, Q10, Ribbon Cable
			Normal = 5V	→ Step 4
	4	IC-1 pin 27 voltage (15 pin of IC220)	Abnormal	IC-220
			Normal	→ IC-1, CX1

NOTE
Procedure of fuse pattern repairing is as follows:
1. When the fuse pattern (PF2) opens.
(1) Remove the jumper wire (PF3).
(2) Insert the removed jumper wire (PF3) to "(PF2)" position and solder it. If both "PF2" and "PF3" fuse patterns are open, please replace DPC.
NOTE: * At the time of these repairs, make visual inspection of the varistor for burning damage and examine the transformer with tester for the presence of layer short-circuit (check primary coil resistance).
If any abnormal condition is detected, replace the defective parts.

SYMPTOM	STEP	CHECK	RESULT	CAUSE/CORRECTIONS
No key input	1	Push button switch	Abnormal	Push button switch
			Normal	IC-1
No beep sound	1	IC-1 pin 12, voltage	Abnormal	IC-1
			Normal	IC220, BZ310
Power relay A(RY-2) does not turn on even though the program has been set and the start pad is tapped.	1	IC-1 pin 23 voltage while operation	Abnormal	IC-1
			Normal = 5V	→ Step 2
	2	Short circuit between pin 6 and pin 16 of IC-2	Still not turn on	RY-2
			RY-2 turns on	IC-220
No microwave oscillation at any power setting.	1	IC-1 pin 18 and 16 voltages while operation at high power	Abnormal	IC-1
			Normal 18---5V, 16---5V	→ Step 2
	2	Q221 transistor	Abnormal	Q221
			Normal	IC220, Q226, RY1
No grill operation at any power setting	1	IC-1 pin 18 and 17 voltages while operation at high power	Abnormal	IC-1
			Normal 18---5V, 17---5V	→ Step 2
	2	Q222 transistor	Abnormal	Q222
			Normal	IC220, Q226, RY4
No convection operation at any power setting	1	IC-1 pin 18 and 15 voltages while operation at high power	Abnormal	IC-1
			Normal 18---5V, 15---5V	→ Step 2
	2	Q223 transistor	Abnormal	Q223
			Normal	IC220, Q226, RY5
Dark or unclear display	1	Replace display and check operation	Normal	DISPLAY
			Abnormal	IC-1
Missing or lighting of unnecessary segment	1	Replace IC-1 and check operation	Normal	IC-1
			Abnormal	DISPLAY
Oven shuts down on Micropower after a short time (set in test mode) (set high power 1 Min) H97/H98 appears in window and oven stops operation. Program High power for 1 minute and conduct following test quickly, unless H97/H98 appears and oven stops. NEW H.V.	1	Unplug CN702(2 pin) connector and measure voltage between terminals	0V	1. Latch switch 2. DPC/Power relay
			AC line voltage of 240V	→ Step 2
	2	Unplug CN701(3 pin) connector and measure pin 1 voltage	0V	1. DPC
			Approx. AV 3V	1. Magnetron 2. Inverter

How to Check the Semiconductors Using an OHM Meter



	FORWARD	REVERSE
A-K	SMALL	∞

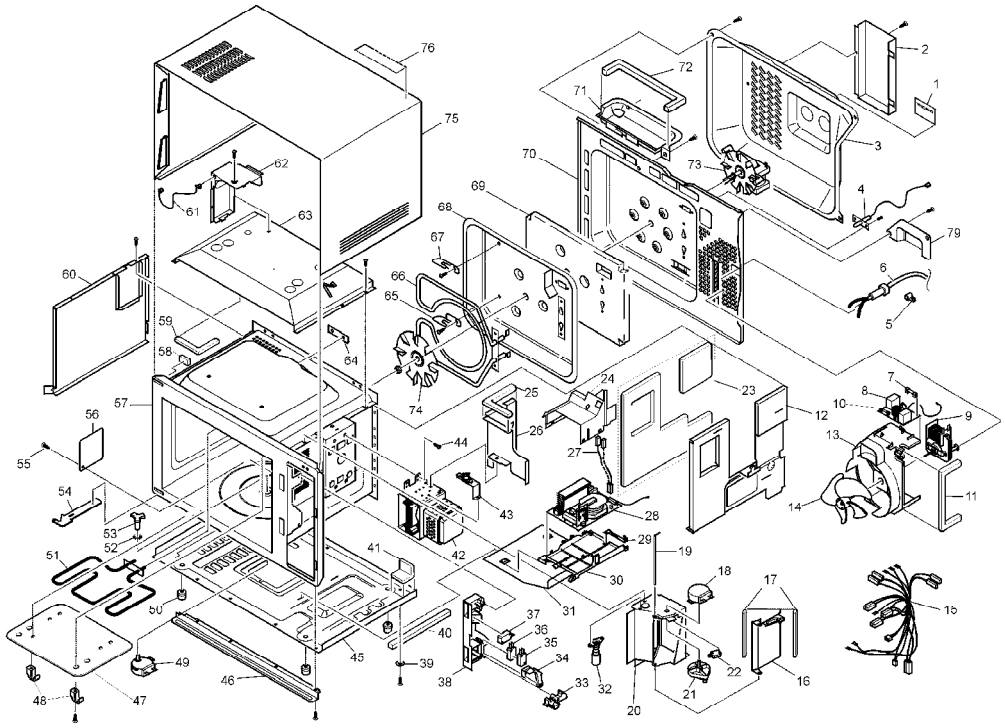
	FORWARD	REVERSE
B-E	SMALL	∞
B-C	SMALL	∞
C-E	∞	∞

	FORWARD	REVERSE
E-B	SMALL	∞
C-B	SMALL	∞
C-E	∞	∞

	FORWARD	REVERSE
E-B	10kΩ~30kΩ	10kΩ~30kΩ
C-B	50kΩ~90kΩ	∞
C-E	40kΩ~80kΩ	∞

How to check semiconductors

14. Exploded View



15. Main Parts List

1. **Part Numbers are indicated for most mechanical parts. For spare part orders, please use these part numbers and not the part description**

Important Safety Notice

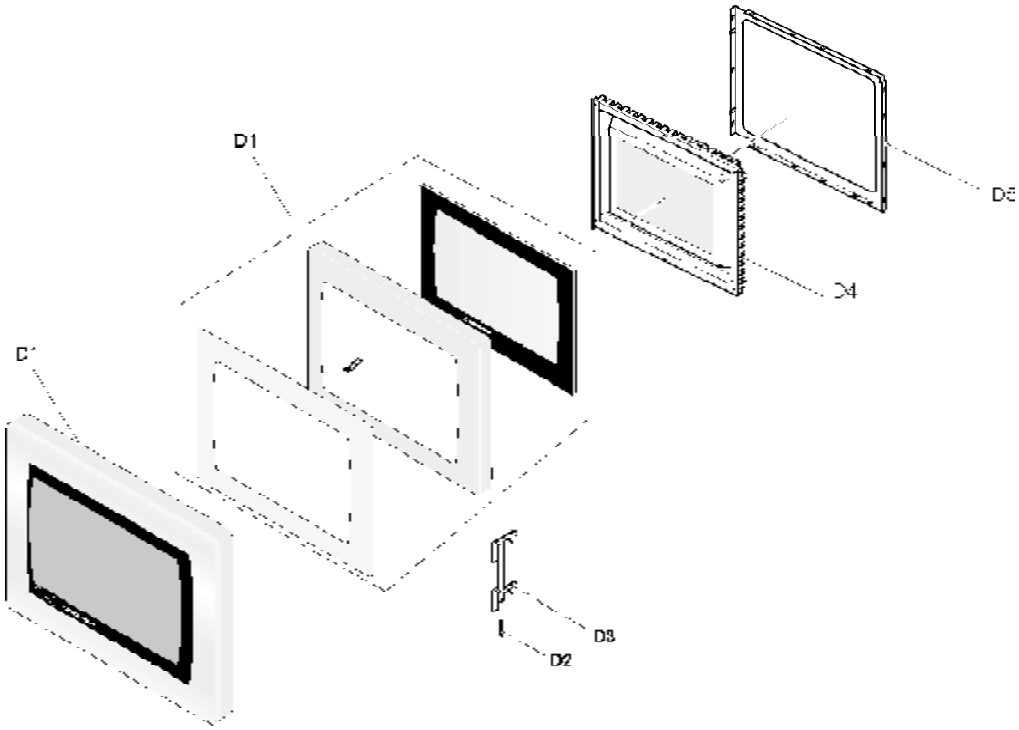
1. **Component identified by “!” have special characteristics important for safety. When replacing any of these components, use only the manufacturers specified parts.**

Ref. No.		Part No.	Part Name & Description	Qty	Remarks
1	⚠	E00069000EP	WARNING LABEL	1	
2		E41199000GP	EXHAUST GUIDE D	1	
3		E10589000BP	BACK PANEL COVER	1	
4	⚠	E605A4V20BP	THERMISTER	1	
5		AEE9108A20GN	HOLDER K (P CLIP)	1	
6	⚠	E900C4V20GP	POWER CORD SUPPLY	1	
7	⚠	E67597550GP	FUSE 10A	1	
8	⚠	E607X4V20BP	NOISE FILTER	1	
9	⚠	E400A4760JP	FAN MOTOR	1	
10	⚠	AEE6230P10GN	FUSE 16A	1	
11		E09020000AP	CUSHION RUBBER	1	
12		E22369000BP	RIGHT HEATER PANEL	1	
13		E41444V20GP	ORIFICE	1	
14		E40086430GP	FAN BLADE	1	
15	⚠	E030A4V20BP	LEAD WIRE	1	
16		E41739000GP	SHUTTER FLAP	1	
17		E09020000AH	CUSHION RUBBER	2	
18	⚠	E63268960JP	TURNTABLE MOTOR	1	
19		E41749000BP	SHUTTER PIN	1	
20		E400E9000BP	AIR GUIDE	1	
21		E48236750BP	CAM A	1	
22	⚠	E61425180AP	SHUTTER SWITCH	1	
23		E22439000BP	ADIABATIC MATERIAL A	1	
24		E40474V00BP	AIR GUIDE E	1	
25		E09020000AK	CUSHION RUBBER	1	
26		E40309000GP	AIR GUIDE D	1	
27	⚠	E030E4V20BP	HV LEAD WIRE	1	
28	⚠	E606Y4V20GP	INVERTER	1	
29	⚠	E66014V00GP	INVERTER EARTH BRACKET	1	
30		E65854V00BP	INVERTER SUPPORT BRACKET	1	
31		E10214V20BP	ADAPTOR PLATE	1	
32	⚠	E610T6700BP	OVEN LAMP	1	
33		E31374830AP	HOOK SPACER B	1	
34		E31384830AP	HOOK SPACER C	1	
35	⚠	E61425180AP	SECONDARY LATCH SWITCH	1	
36	⚠	E61785180AP	SHORT SWITCH	1	
37	⚠	ANE6142-1450	PRIMARY SWITCH	1	
38		E30208000BP	DOOR HOOK A	1	
39		E11088020BP	FIBRE WASHER	4	
40		E09020000AL	CUSHION RUBBER	1	
41		E09020000ED	CUSHION RUBBER	1	
42	⚠	2M236-M1G	MAGNETRON	1	
43	⚠	E610U4V20BP	THERMAL CUTOUT ASSY	1	
44		EXTT4+11JN	SCREW	4	
45		E10019000GP	BASE PLATE	1	
46		E16079000GP	DRIP TRAY	1	
47		E21449000BP	SELF CLEAN.PANEL	1	
48		AEE6418Z70BP	HEATER SUPPORT	2	

Ref. No.		Part No.	Part Name & Description	Qty	Remarks
49		E63268960JP	TURNTABLE MOTOR	1	
50		AEE1008-5S1	RUBBER FOOT	4	
51	⚠	E630G9000GP	GRILL HEATER	1	
52		AEE2177-F80	PULLEY SHAFT WASHER	1	
53		E21315870GP	PULLEY SHAFT	1	
54		E30076700AP	HINGE B	1	
55		XSN4+6ZS	SCREW	1	
56		E20559000BP	COVER A	1	
57		E200A6A50BP	OVEN CAVITY	1	
58		E09030000CD	CUSHION RUBBER	1	
59		E22589000BP	ADIABATIC MATERIAL	1	
60		E22379000BP	LEFT HEATER PANEL	1	
61	⚠	E030H9000BP	HUMIDITY SENSOR FIGARO	1	
62		E40249000GP	EXHAUST GUIDE A	1	
63		E202N9000BP	UPPER HEATER COVER	1	
64		E64179000BP	HEATER BRACKET A	1	
65		E67579000BP	HEATER BRKT D	1	
66	⚠	E630H9000GP	CONVECTION HEATER	1	
67		E64189000BP	HEATER BRACKET B	1	
68		E607F9000BP	HEATER COVER	1	
69		E22429000BP	ADIABATIC MATERIAL	1	
70		E20339000BP	HEATER COVER B	1	
71		E41079000GP	EXHAUST GUIDE B	1	
72		E09230000AQ	CUSHION RUBBER	1	
73	⚠	E490S8020GP	CONV MOTOR	1	
74		E22399000BP	CIRCUALTION FAN	1	
75		E110D4V30ABP	OUTER PANEL	1	NN-A813AB
75		E110D4V30SBP	OUTER PANEL	1	NN-A873SB
75		E110D4V30HBP	OUTER PANEL	1	NN-A883WB
76	⚠	E01505870EP	WARNING LABEL	1	

16. Door Assembly

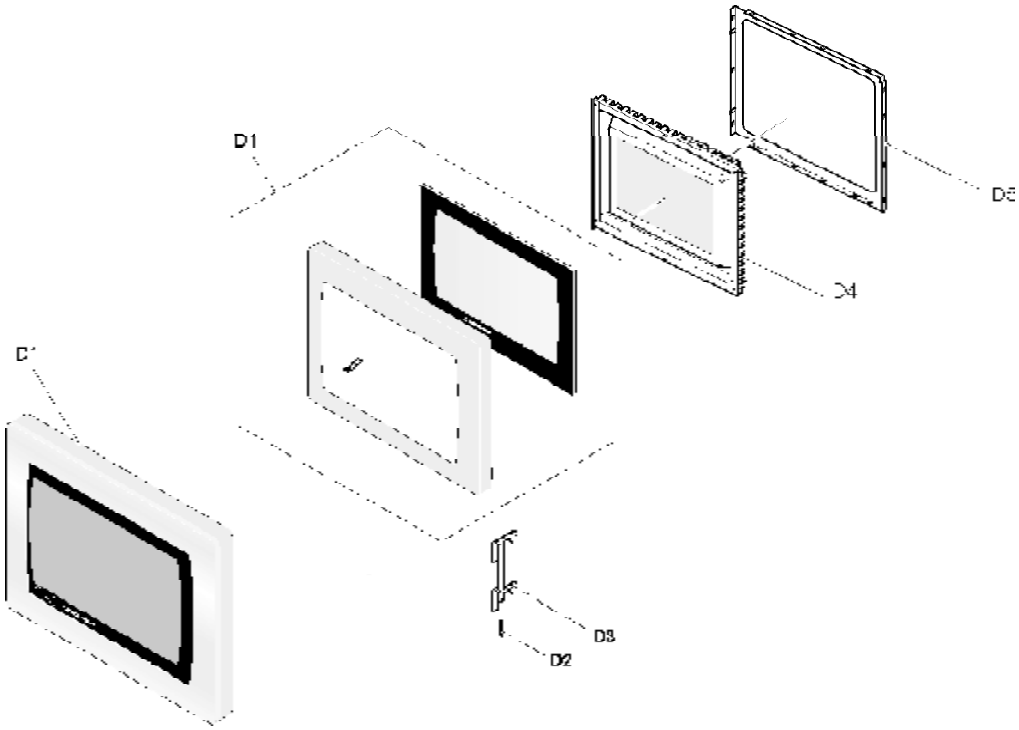
16.1. NN-A813AB, NN-A873SB



Ref. No.		Part No.	Part Name & Description	Qty	Remarks
D1		E302A6A50AEP	DOOR A ASSEMBLY	1	A813AB
D1		E302A6A50SEP	DOOR A ASSEMBLY	1	A873SB
D2		E30214000AP	DOOR KEY SPRING	1	
D3		E30188000BP	DOOR KEY A	1	
D4	⚠	E302K9000BP	DOOR E	1	
D5		E30859000BP	DOOR C	1	

When ordering any door component also order door C, this part may become damaged during dissassembly of the door.

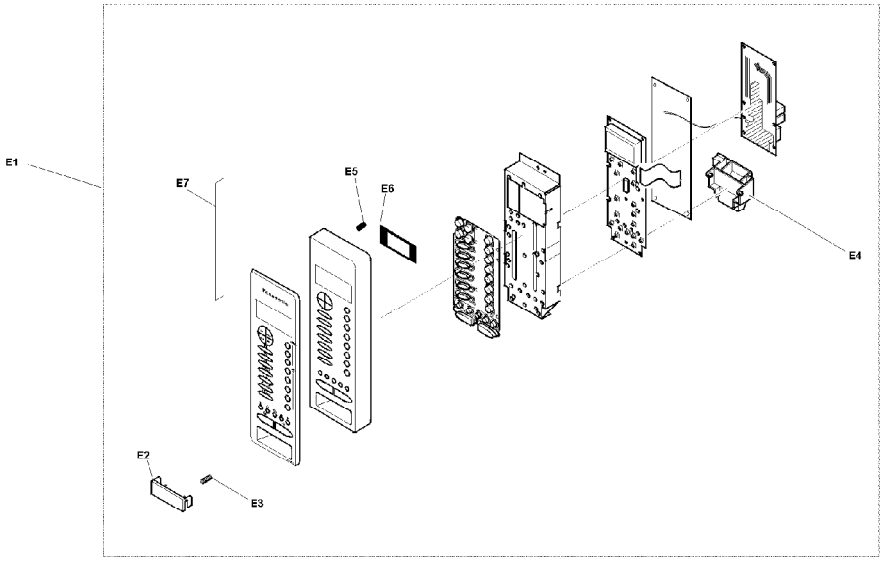
16.2. NN-A883WB



Ref. No.		Part No.	Part Name & Description	Qty	Remarks
D1		E302A6A50HEP	DOOR A ASSEMBLY	1	A883WB
D2		E30214000AP	DOOR KEY SPRING	1	
D3		E30188000BP	DOOR KEY A	1	
D4	⚠	E302K9000BP	DOOR E	1	
D5		E30859000BP	DOOR C	1	

When ordering any door component also order door C, this part may become damaged during dissassembly of the door.

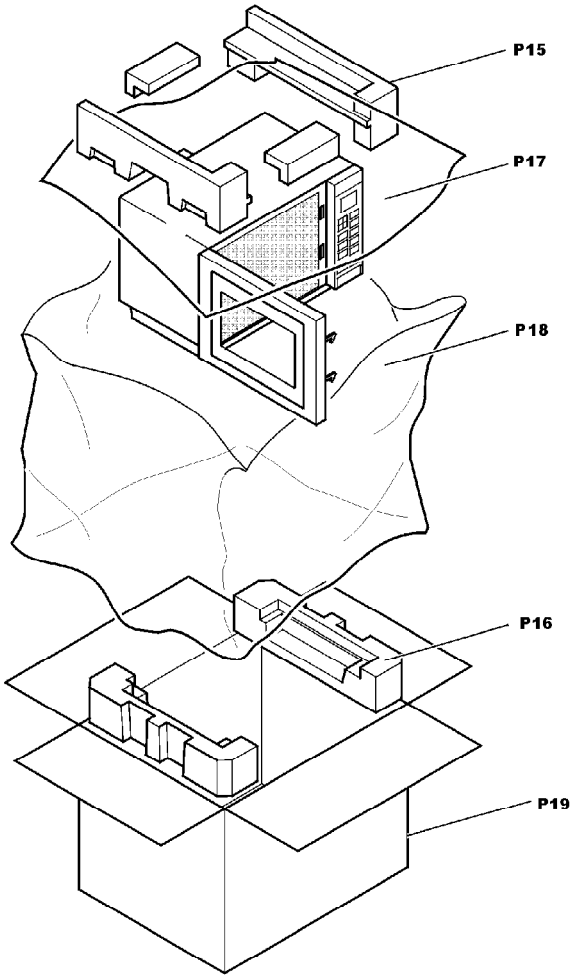
17. Escutcheon Base Assembly

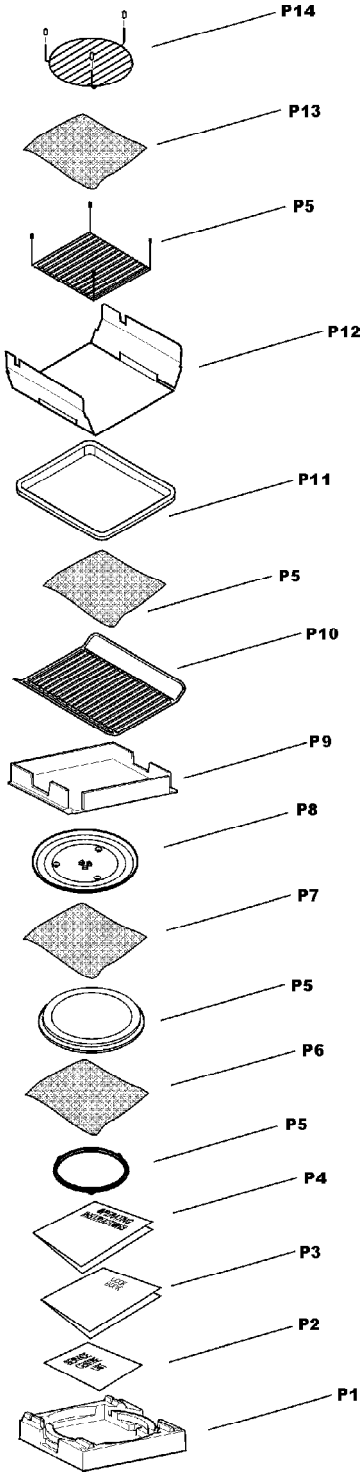


Ref. No.		Part No.	Part Name & Description	Qty	Remarks
E1		E890L6A50AEP	ESCUTCHEON BASE ASSEMBLY	1	A813AB
E1		E890L6A50SEP	ESCUTCHEON BASE ASSEMBLY	1	A873SB
E1		E890L6A50HEP	ESCUTCHEON BASE ASSEMBLY	1	A883WB
E2		E80726A50ABP	DOOR OPENING BUTTON	1	A813AB
E2		E80726A50SBP	DOOR OPENING BUTTON	1	A873SB
E2		E80726A50HBP	DOOR OPENING BUTTON	1	A883WB
E3		E80375K00AP	SPRING	1	
E4	⚠	E82566A50BP	DOOR OPENING LEVER	1	
E5		E80876B20ABP	EARTH SPRING	1	
E6		E81896A50ABP	DISPLAY WINDOW	1	
E7	⚠	E00036A50EP	NAMEPLATE	1	

1. If the part you need is not numbered in the exploded view, order the complete escutcheon base assembly E1
2. When ordering a new escutcheon base assembly E1 also order a new name plate E7 to transfer the microwave oven identification.

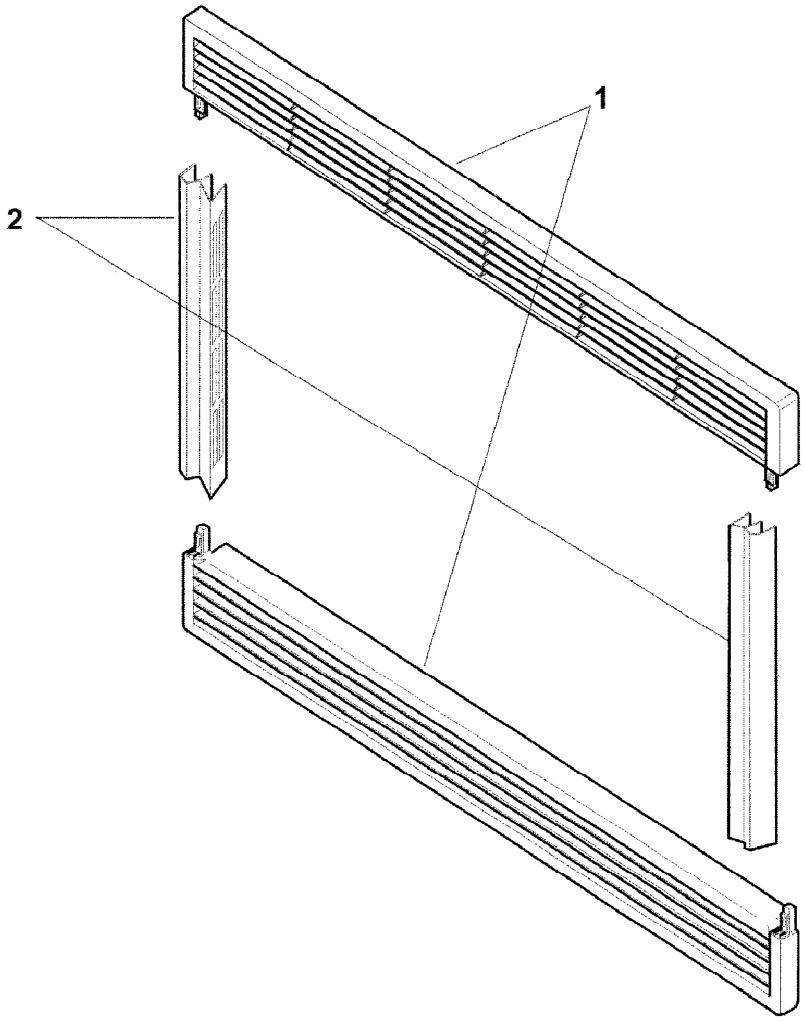
18. Packing and Accessories


P15
P17
P18
P16
P19


P14
P13
P5
P12
P11
P5
P10
P9
P8
P7
P5
P6
P5
P4
P3
P2
P1

Ref. No.	Part No.	Part Name & Description	Qty	Remarks
P1	E01176A50BP	LOWER TRAY FILLER	1	
P2	E01695750BP	SERVICE CENTRE LIST	1	
P3	E000B6A50EP	COOK BOOK	3	
P4	E00036A50EP	OPERATING INSTRUCTIONS	1	
P5	E290D5850GP	ROLLER RING	1	
P6	E0211-1520	FOAM SHEET	1	
P7	E06015020GP	32L ENAMEL TRAY	1	
P8	E06014N30BP	GLASS TRAY	1	
P9	E01176A50BP	LOWER TRAY FILLER	1	
P10	E06016A50BP	32L SQUARE WIRE RACK	1	
P11	E06016A50BP	32L SQUARE ENAMEL TRAY	1	
P12	E01086A50BP	TRAY PACKING	1	
P13	E06026A50BP	SQUARE MID RACK	1	
P14	E060V5870SP	WIRE RACK	1	
P15	E01049000BP	UPPER FILLER	1	
P16	E01059000BP	LOWER FILLER	1	
P17	E01926430GP	PROTECTOR SHEET	1	
P18	E01069010GS	VINYL BAG	1	
P19	E01024V20BP	CARTON BOX	1	

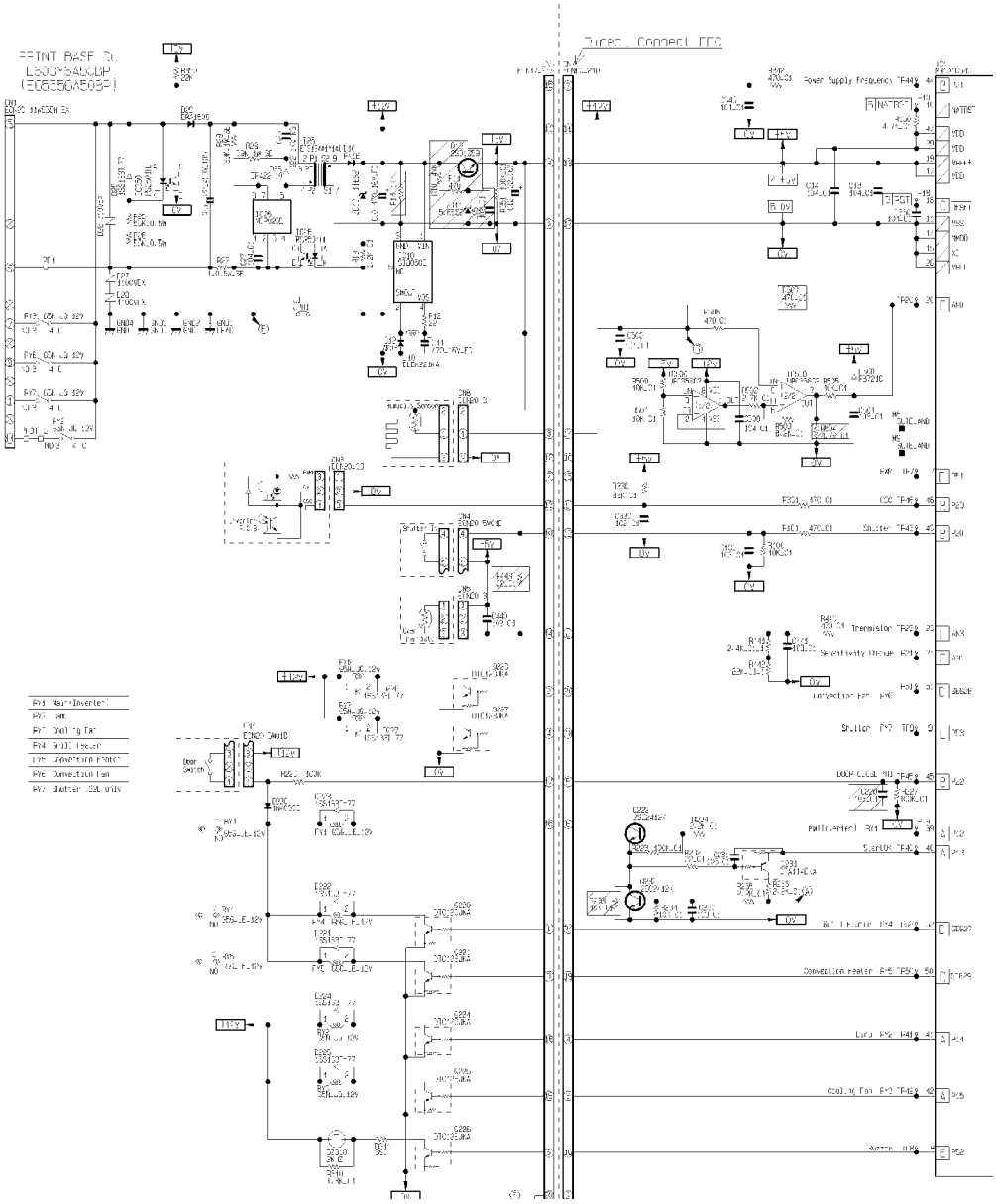
19. Parts List for Trim Kits



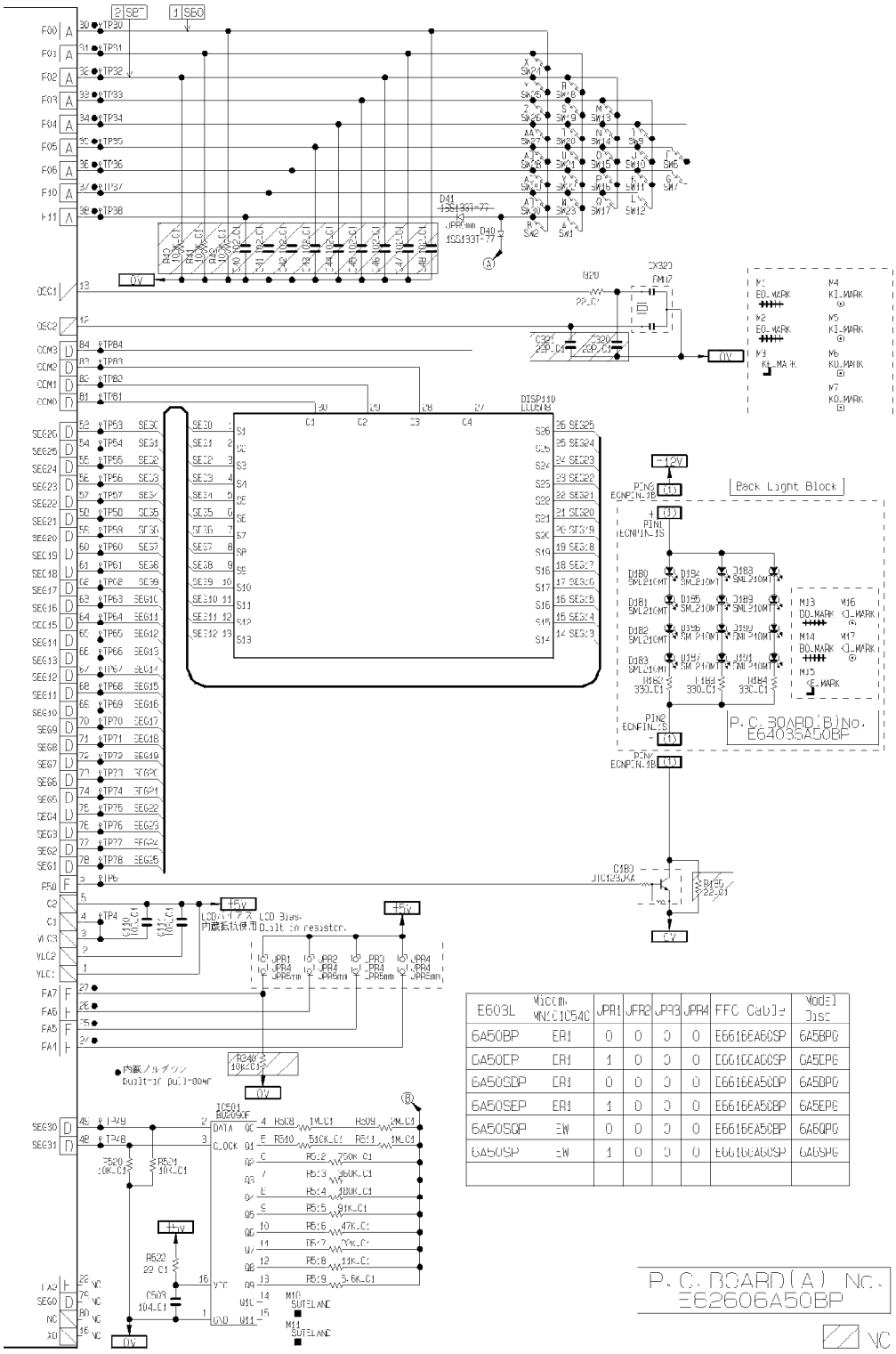
Trim Model Number	Top And Bottom Strip REF No 1	Set	Side strip REF No 2	Set	Microwave Oven Model Number
NN-TKA80W	E1603A510HBP	1	E1601A540HBP	1	NN-A853WB
NN-TKA80M	E1603A510NBP	1	E1601A540NBP	1	NN-A823MB NN-A873SB
NN-TKA80A	E1603A510ABP	1	E1601A540ABP	1	NN-A813AB
Installation Guide			A0003A810BP		

20. Digital Programmer Circuit

20.1. DPC 1



20.2. DPC 2



E603L	Viccom MN1C1C54C	JPR1	JPR2	JPR3	JPR4	FFC Cable	Model Disc
6A50BP	ER1	0	0	0	0	E6616EA60SP	6A5BPG
6A50EP	ER1	1	0	0	0	E6616DA00SP	6A5EPG
6A50SDP	ER1	0	0	0	0	E6616EA50DP	6A5DPG
6A50SEP	ER1	1	0	0	0	E6616EA50BP	6A5EPG
6A50SGP	EW	0	0	0	0	E6616EA50BP	6A6GPG
6A50SP	EW	1	0	0	0	E6616DA00SP	6A6SPG